

Geotechnical Investigation

Proposed Mixed-Use Development

3636 Innes Road – Ottawa, Ontario

Prepared for Glenview Homes

Report PG6726-1 dated July 13, 2023

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1.0 Introduction

Paterson Group (Paterson) was commissioned by Glenview Homes to prepare a Geotechnical Investigation Report for the Proposed Mixed-Use Development to be located at 3636 Innes Road in the City of Ottawa (refer to Figure 1 - Key Plan in Appendix 2 of this report).

The objectives of the Geotechnical Investigation Report are to:

- ❑ Determine the subsoil and groundwater conditions at this site by means of boreholes.
- ❑ Provide geotechnical recommendations pertaining to the design of the proposed development including construction considerations which may affect the design.

The following report has been prepared specifically and solely for the aforementioned project which is described herein. It contains our findings and includes geotechnical recommendations pertaining to the design and construction of the subject development as they are understood at the time of writing this report.

Investigating the presence or potential presence of contamination on the subject property was not part of the scope of work of the present investigation. Therefore, the present report does not address environmental issues.

2.0 Proposed Development

Based on the available drawings, it is understood that the proposed development will consist of a 4-storey mixed-use building with up to 2 levels of underground parking, which will occupy the majority of the subject site. Landscaped margins and access lanes are expected at finished grades surrounding the proposed building.

The subject site is expected to be municipally serviced. Construction of the proposed development will require demolition of the existing building on-site.

3.0 Method of Investigation

3.1 Field Investigation

The field program for the current geotechnical investigation was carried out on June 23, 2023 and consisted of advancing a total of 3 boreholes to a maximum depth of 7.6 m below the existing ground surface. The test hole locations were distributed in a manner to provide general coverage of the subject site, taking into consideration underground utilities and site features. The test hole locations are shown on Drawing PG6726-1 -Test Hole Location Plan included in Appendix 2.

The boreholes were completed using a track mounted drill rig operated by a two-person crew. All fieldwork was conducted under the full-time supervision of Paterson personnel under the direction of a senior engineer. The testing procedure consisted of augering and coring to the required depth at the selected borehole locations and sampling the overburden and bedrock.

Sampling and In Situ Testing

Soil samples were collected from the boreholes using two different techniques, namely, sampled directly from the auger flights (AU) or collected using a 50 mm diameter split spoon (SS) sampler. Rock cores (RC) were obtained using 47.6 mm diameter coring equipment. All samples were visually inspected and initially classified on site, and subsequently placed in sealed plastic bags or core boxes, then transported to our laboratory for further examination and classification. The depths at which the auger, split spoon and rock core samples were recovered from the boreholes are shown as AU, SS and RC, respectively, on the Soil Profile and Test Data sheets presented in Appendix 1.

A Standard Penetration Test (SPT) was conducted in conjunction with the recovery of the split-spoon samples. The SPT results are recorded as “N” values on the Soil Profile and Test Data sheets. The “N” value is the number of blows required to drive the split-spoon sampler 300 mm into the soil after a 150 mm initial penetration using a 63.5 kg hammer falling from a height of 760 mm.

Bedrock samples were recovered from all boreholes using a core barrel and diamond drilling techniques. A recovery value and a Rock Quality Designation (RQD) value were calculated for each drilled section (core run) of bedrock, which are shown on the Soil Profile and Test Data sheets. The recovery value is the ratio, in percentage, of the length of the bedrock sample recovered over the length of the drilled section (core run).

The RQD value is the ratio, in percentage, of the total length of intact rock pieces longer than 100 mm in one core run over the length of the core run. These values are indicative of the quality of the bedrock.

The subsurface conditions observed in the boreholes were recorded in detail in the field. The soil profiles are logged on the Soil Profile and Test Data Sheets in Appendix 1 of this report.

Groundwater

Monitoring wells were installed in boreholes BH 1-23 and BH 23 and a flexible standpipe piezometer was installed in borehole BH 3-23 to permit monitoring of the groundwater levels. Groundwater level observations are discussed in Section 4.3 and are presented in the Soil Profile and Test Data Sheets in Appendix 1.

3.2 Field Survey

The test hole locations were selected by Paterson to provide general coverage of the subject site, taking into consideration the existing site features and underground utilities. The test hole locations, and the ground surface elevation at each test hole location, were surveyed by Paterson using a handheld GPS unit with respect to a geodetic datum. The locations of the test holes, and ground surface elevation at each test hole location, are presented on Drawing PG6726 1 – Test Hole Location Plan in Appendix 2.

3.3 Laboratory Review

Soil samples were recovered from the subject site and visually examined in our laboratory to review the results of the field logging. All samples from the current investigation will be stored in the laboratory for 1 month after this report is completed. They will then be discarded unless we are otherwise directed.

3.4 Analytical Testing

One (1) soil sample was submitted by others for analytical testing to assess the corrosion potential for exposed ferrous metals and the potential of sulphate attacks against subsurface concrete structures. The sample was submitted to determine the concentration of sulphate and chloride, the resistivity, and the pH of the samples. The results are presented in Appendix 1 and are discussed further in Section 6.7.

4.0 Observations

4.1 Surface Conditions

The subject site is located within the northeast corner of the overall 3636 Innes Road property. The site is currently occupied by a single-story commercial building with a gravel-surface access road and parking area.

The site is bordered to the north by Innes Road, to the east and south by undeveloped land with mature trees, and to the west by a commercial property which is part of the overall 3636 Innes Road property. The ground surface across the subject site is relatively flat and at grade with Innes Road at approximate geodetic elevations of 93 to 93.5 m.

4.2 Subsurface Profile

Generally, the subsurface profile at the test hole locations consists of a thin topsoil layer and/or an approximate 0.5 to 1.0 m layer of fill material underlain by bedrock. The fill material at boreholes BH 1-23 and BH 2-23 were observed to consist of crushed stone with sand, while the fill material at BH 3-23 was observed to consist of brown silty sand with crushed stone and gravel.

An approximate 50 mm thick layer of concrete was observed underlying the crushed stone with sand at BH 1-23.

Bedrock

Practical refusal to augering was encountered on the bedrock surface at approximate depths ranging from 0.5 to 1.0 m below the existing ground surface. The bedrock was cored at all boreholes and, based on the recovered rock core, was observed to consist of fair quality, grey limestone, becoming excellent by depths of 0.9 to 1.6 m. The bedrock was cored to a maximum depth of about 7.6 m below the existing ground surface.

Based on available geological mapping, the bedrock in the subject area consists of Limestone of the Bobcaygeon Formation with a drift thickness of 0 to 1 m.

Reference should be made to the Soil Profile and Test Data Sheets in Appendix 1 for details of the soil profile encountered at each borehole location.

4.3 Groundwater

Groundwater levels were measured at the borehole locations on June 30, 2023. The measured groundwater levels are presented in Table 1 below.

Table 1 – Summary of Groundwater Level Readings				
Borehole Number	Ground Surface Elevation (m)	Groundwater Level (m)	Groundwater Elevation (m)	Recording Date
BH 1-23*	93.48	5.50	87.98	June 30, 2023
BH 2-23*	92.92	4.60	88.32	June 30, 2023
BH 3-23	93.26	4.26	89.00	June 30, 2023
Note: *Denotes monitoring well location Ground surface elevations at borehole locations are referenced to a geodetic datum.				

It should be noted that the groundwater levels could be influenced by surface water infiltrating the backfilled boreholes. It is expected that the long-term groundwater levels range between approximately 4.5 to 5.5 m below the existing ground surface. However, it should be noted that groundwater levels are subject to seasonal fluctuations, therefore, the groundwater levels could vary at the time of construction.

5.0 Discussion

5.1 Geotechnical Assessment

From a geotechnical perspective, the subject site is suitable for the proposed development. The proposed building is recommended to be founded on conventional spread footings placed on clean, surface sounded bedrock.

Bedrock removal will be required to complete the underground parking levels.

The above and other considerations are further discussed in the following sections.

5.2 Site Grading and Preparation

Stripping Depth

Topsoil and deleterious fill, such as those containing organic materials, should be stripped from under any buildings, paved areas, pipe bedding, and other settlement sensitive structures.

Existing foundation walls and other construction debris should be completely removed from the proposed building perimeter. Under paved area, existing construction remnants, such as foundation walls should be excavated to a minimum of 1 m below final grade.

Due to the depth of bedrock and the anticipated founding level for the proposed building, all existing overburden material and construction debris should be excavated from within the proposed building footprint.

Bedrock Removal

Bedrock removal can be accomplished by hoe ramming where the bedrock is weathered and/or where only small quantities of the bedrock need to be removed. Sound bedrock may be removed by line drilling in conjunction with controlled blasting and/or hoe ramming.

Prior to considering blasting operations, the blasting effects on the existing services, buildings and other structures should be addressed. A pre-blast or pre-construction survey of the existing structures located in proximity of the blasting operations should be completed prior to commencing site activities. The extent of the survey should be determined by the blasting consultant and should be sufficient to respond to any inquiries or claims related to the blasting operations.

As a general guideline, peak particle velocity (measured at the structures) should not exceed 25 mm/s during the blasting program to reduce the risks of damage to the existing structures.

The blasting operations should be planned and conducted under the supervision of a licensed professional engineer who is an experienced blasting consultant.

Vibration Considerations

Construction operations are also the cause of vibrations, and possibly, sources of nuisance to the community. Therefore, means to reduce the vibration levels should be incorporated in the construction operations to maintain, as much as possible, a cooperative environment with the residents.

The following construction equipment could be a source of vibrations: piling rig, hoe ram, compactor, dozer, crane, truck traffic, etc. Vibrations, whether caused by blasting operations or by construction operations, could be the cause of the source of detrimental vibrations on the nearby buildings and structures. Therefore, it is recommended that all vibrations be limited.

Two parameters are used to determine the permissible vibrations, namely, the maximum peak particle velocity and the frequency. For low frequency vibrations, the maximum allowable peak particle velocity is less than that for high frequency vibrations. As a guideline, the peak particle velocity should be less than 15 mm/s between frequencies of 4 to 12 Hz, and 50 mm/s above a frequency of 40 Hz (interpolate between 12 and 40 Hz).

It should be noted that these guidelines are for today's construction standards. Considering that these guidelines are above perceptible human level and, in some cases, could be very disturbing to some people, it is recommended that a pre-construction survey be completed to minimize the risks of claims during or following the construction of the proposed building.

Fill Placement

Engineered fill placed for grading beneath the proposed buildings, where required, should consist of clean imported granular fill, such as Ontario Provincial Standard Specifications (OPSS) Granular A or Granular B Type II or blast rock fill approved by the geotechnical consultant. This material should be tested and approved prior to delivery to the site. The fill should be placed in lifts no greater than 300 mm thick and compacted using suitable compaction equipment for the lift thickness. Fill placed beneath the buildings and paved areas should be compacted to at least 98% of the material's standard Proctor maximum dry density (SPMDD).

Non-specified existing fill, along with site-excavated soil, can be used as general landscaping fill where settlement of the ground surface is of minor concern. This material should be spread in thin lifts and at least compacted by the tracks of the spreading equipment to minimize voids. If this material is to be used to build up the subgrade level for areas to be paved, it should be compacted in thin lifts to at least 95% of the material's SPMDD.

If excavated rock is to be used as fill, it should be suitably fragmented to produce a well-graded material with a maximum particle size of 300 mm. Where the fill is open graded, a blinding layer of finer granular fill and/or a woven geotextile may be required to prevent adjacent finer materials from migrating into the voids, with associated loss of ground and settlements. This can be assessed at the time of construction. Site-generated blast rock fill should be compacted using a suitably sized smooth drum vibratory roller when considered for placement.

Under winter conditions, if snow and ice is present within the blast rock fill below future basement slabs, then settlement of the fill should be expected and support of a future basement slab and/or temporary supports for slab pours will be negatively impacted and could undergo settlement during spring and summer time conditions. The geotechnical consultant should complete periodic inspections during fill placement to ensure that snow and ice quantities are minimized.

5.3 Foundation Design

Bearing Resistance Values

Footings placed on clean, surface sounded shale bedrock can be designed using a factored bearing resistance value at ultimate limit states (ULS) of **2,500 kPa**, incorporating a geotechnical resistance factor of 0.5.

A clean, surface-sounded bedrock bearing surface should be free of loose materials, and have no near surface seams, voids, fissures or open joints which can be detected from surface sounding with a rock hammer.

Footings supported on an acceptable bedrock bearing surface and designed for the bearing resistance values provided herein, will be subjected to negligible post-construction total and differential settlements.

Lateral Support

The bearing medium under footing-supported structures is required to be provided with adequate lateral support with respect to excavations and different foundation levels. Adequate lateral support is provided to a sound bedrock bearing medium when a plane extending horizontally and vertically from the footing perimeter at a minimum of 1H:6V (or shallower) passes only through sound bedrock or a material of the same or higher capacity as the bedrock, such as concrete. A soil bearing medium, or a heavily fractured, weathered bedrock bearing medium, will require a lateral support zone of 1H:1V (or shallower).

5.4 Design for Earthquakes

The site class for seismic site response can be taken as **Class C**. If a higher seismic site class (Class A or B) is required for the proposed building, a site-specific shear wave velocity test may be completed to accurately determine the applicable seismic site classification for foundation design of the proposed building, as presented in Table 4.1.8.4.A of the Ontario Building Code (OBC) 2012.

Soils underlying the subject site are not susceptible to liquefaction. Reference should be made to the latest revision of the Ontario Building Code 2012 for a full discussion of the earthquake design requirements.

5.5 Basement Floor Slab

For the proposed development, all overburden soil will be removed from the building footprint, leaving the bedrock as the founding medium for the basement floor slab. It is anticipated that the basement area for the proposed building will be mostly parking, and the recommended pavement structures noted in Section 5.8 will be applicable. However, if storage or other uses of the lower level will involve the construction of a concrete floor slab, the upper 200 mm of sub-slab fill is recommended to consist of 19 mm clear crushed stone.

Any soft areas in the basement slab subgrade should be removed and backfilled with appropriate backfill material prior to placing fill. OPSS Granular A or Granular B Type II, with a maximum particle size of 50 mm, is recommended for backfilling below the floor slab. All backfill material within the footprint of the proposed building should be placed in maximum 300 mm thick loose layers and compacted to a minimum of 98% of the SPMDD.

In consideration of the groundwater conditions at the site, an underslab drainage system, consisting of lines of perforated drainage pipe subdrains connected to a positive outlet, should be provided in the subfloor fill under the lower basement floor. This is discussed further in Subsection 6.1.

5.6 Basement Wall

There are several combinations of backfill materials and retained soils that could be applicable for the basement walls of the proposed building. However, the conditions can be well-represented by assuming the retained soil consists of a material with an angle of internal friction of 30 degrees and a drained unit weight of 20 kN/m³ (effective unit weight 13 kN/m³).

However, the basement walls are to be poured against a composite drainage blanket which will be placed against the exposed bedrock face. A nominal coefficient of at-rest earth pressure of 0.05 is recommended in conjunction with a bulk unit weight of 24.5 kN/m³ (effective 15.5 kN/m³). Further, a seismic earth pressure component will not be applicable for the foundation wall which is poured against the bedrock face. It is expected that the seismic earth pressure will be transferred to the underground floor slabs, which should be designed to accommodate these pressures. A hydrostatic groundwater pressure should be added for the portion below the groundwater level

Lateral Earth Pressures

The static horizontal earth pressure (P_o) can be calculated using a triangular earth pressure distribution equal to $K_o \cdot \gamma \cdot H$ where:

K_o = at-rest earth pressure coefficient of the applicable retained soil (0.5).

For bedrock K_o is equal to 0.05.

γ = unit weight of fill of the applicable retained soil (kN/m³)

H = height of the wall (m)

An additional pressure having a magnitude equal to $K_o \cdot q$ and acting on the entire height of the wall should be added to the above diagram for any surcharge loading, q (kPa), that may be placed at ground surface adjacent to the wall. The surcharge pressure will only be applicable for static analyses and should not be used in conjunction with the seismic loading case.

Actual earth pressures could be higher than the “at-rest” case if care is not exercised during the compaction of the backfill materials to maintain a minimum separation of 0.3 m from the walls with the compaction equipment.

Seismic Earth Pressures

The total seismic force (P_{AE}) includes both the earth force component (P_o) and the seismic component (ΔP_{AE}).

The seismic earth force (ΔP_{AE}) can be calculated using $0.375 \cdot a_c \cdot \gamma \cdot H^2/g$ where:

$$a_c = (1.45 - a_{max}/g) a_{max}$$

γ = unit weight of fill of the applicable retained soil (kN/m^3)

H = height of the wall (m)

g = gravity, 9.81 m/s^2

The peak ground acceleration, (a_{max}), for the Ottawa area is $0.32g$ according to OBC 2012. Note that the vertical seismic coefficient is assumed to be zero.

The earth force component (P_o) under seismic conditions can be calculated using $P_o = 0.5 K_o \cdot \gamma \cdot H^2$, where $K = 0.5$ for the soil conditions noted above.

The total earth force (P_{AE}) is considered to act at a height, h (m), from the base of the wall, where:

$$h = \{P_o \cdot (H/3) + \Delta P_{AE} \cdot (0.6 \cdot H)\} / P_{AE}$$

The earth forces calculated are unfactored. For the ULS case, the earth loads should be factored as live loads, as per OBC 2012.

5.7 Rock Anchor Design

Overview of Anchor Features

The geotechnical design of grouted rock anchors in sedimentary bedrock is based upon two possible failure modes. The anchor can fail either by shear failure along the grout/rock interface or a 60 to 90 degree pullout of rock cone with the apex of the cone near the middle of the bonded length of the anchor. Interaction may develop between the failure cones of anchors that are relatively close to one another resulting in a total group capacity smaller than the sum of the load capacity of each individual anchor.

A third failure mode of shear failure along the grout/steel interface should be reviewed by the structural engineer to ensure all typical failure modes have been reviewed.

The centre to centre spacing between bond lengths should at least four (4) times the diameter of the anchor holes and greater than one fifth (1/5) of the total anchor length or a minimum of 1.2 m to decrease the group influence effects. Anchors in close proximity to each other are recommended to be grouted at the same time to ensure any fractures or voids are completely in-filled and grout fluid does not flow from one hole to an adjacent empty one.

The anchor should be provided with a bonded length at the base of the anchor which will provide the anchor capacity, as well an unbonded length between the rock surface and the top of the bonded length.

Permanent anchors should be provided with corrosion protection. As a minimum, the entire drill hole should be filled with Cementous grout. The free anchor length is provided by installing a plastic sleeve to act as a bond break, with the sleeve filled with grout or a corrosion inhibiting mastic. Double corrosion protection can be provided with factory assembled systems, such as those available from Dywidag Systems or Williams Form Engineering Corp. Recognizing the importance of the anchors for the long-term performance of the foundation of the proposed building, if required, any rock anchors for this project are recommended to be provided with double corrosion protection.

Grout to Rock Bond

The Canadian Foundation Engineering Manual recommends a maximum allowable grout to rock bond stress (for sound rock) of 1/30 of the unconfined compressive strength (UCS) of either the grout or rock (but less than 1.3 MPa) for an anchor of minimum length (depth) of 3 m. Generally, the UCS of limestone ranges between about 50 and 80 MPa, which is stronger than most routine grouts. A factored tensile grout to rock bond resistance value at ULS of **1.0 MPa**, incorporating a resistance factor of 0.4, can be calculated. A minimum grout strength of 40 MPa is recommended.

Rock Cone Uplift

As discussed previously, the geotechnical capacity of the rock anchors depends on the dimensions of the rock anchors and the configuration of the anchorage system. Based on existing bedrock information, a Rock Mass Rating (RMR) of 65 was assigned to the bedrock, and Hoek and Brown parameters (m and s) were taken as 0.575 and 0.00293, respectively.

Recommended Rock Anchor Lengths

Parameters used to calculate rock anchor lengths are provided in Table 2 on the below.

Table 2 – Parameters used in Rock Anchor Review	
Grout to Rock Bond Strength - Factored at ULS	1.0 MPa
Compressive Strength - Grout	40 MPa
Rock Mass Rating (RMR) - Good quality Limestone Hoek and Brown parameters	65 m=0.575 and s=0.00293
Unconfined compressive strength - Limestone bedrock	50 MPa
Unit weight - Submerged Bedrock	15.5 kN/m ³
Apex angle of failure cone	60°
Apex of failure cone	mid-point of fixed anchor length

The fixed anchor length will depend on the diameter of the drill holes. Recommended anchor lengths for a 75 mm and 125 mm diameter hole are provided in Table 3 below.

The factored tensile resistance values given in Table 3 are based on a single anchor with no group influence effects. A detailed analysis of the anchorage system, including potential group influence effects, could be provided once the details of the loading for the proposed building are determined.

Table 3 – Recommended Rock Anchor Lengths – Grouted Rock Anchor				
Diameter of Drill Hole (mm)	Anchor Lengths (m)			Factored Tensile Resistance (kN)
	Bonded Length	Unbonded Length	Total Length	
75	2.0	0.8	2.8	450
	2.6	1.0	3.6	600
	3.2	1.3	4.5	750
	4.5	2.0	6.5	1000
125	1.6	1.0	2.6	600
	2.0	1.2	3.2	750
	2.6	1.4	4.0	1000
	3.2	1.8	5.0	1250

Other considerations

The anchor drill holes should be within 1.5 to 2 times the rock anchor tendon diameter, inspected by geotechnical personnel, and should be flushed clean prior to grouting. A tremie tube is recommended to place grout from the bottom of the anchor holes.

The geotechnical capacity of each rock anchor should be proof tested at the time of construction. More information on testing can be provided upon request. Compressive strength testing is recommended to be completed for the rock anchor grout. A set of grout cubes should be tested for each day that grout is prepared.

Vertical Bedrock Side Walls

It is highly recommended that Paterson be involved in reviewing the excavation bedrock side walls during the excavation operations. This will allow Paterson to assess the bedrock condition and provide bedrock stabilization systems to prevent rock pop-outs during construction, if required. The client should consider a conditional clause in the tender documents for this item to be covered based on field observations. Stabilization systems may include additional grinding of the bedrock face, the use of shotcrete, rock anchors and chain link fencing or a combination of all of the above.

5.8 Pavement Design

For design purposes, it is recommended that the rigid pavement structure for the lower underground parking level of the proposed building consist of Category C2, 32 MPa concrete at 28 days with air entrainment of 5 to 8%. The recommended rigid pavement structure is further presented in Table 4 below. The flexible pavement structure presented in Tables 5 and 6 should be used for car only parking areas, at grade access lanes and heavy loading parking areas.

Table 4 – Recommended Rigid Pavement Structure – Lower Parking Level	
Thickness (mm)	Material Description
125	Exposure Class C2 - 32 MPa Concrete (5 to 8% Air Entrainment)
300	BASE - OPSS Granular A Crushed Stone
SUBGRADE – Either in situ soil, bedrock or OPSS Granular B Type I or II material placed over in situ soil or bedrock.	

To control cracking due to shrinking of the concrete floor slab, it is recommended that strategically located saw cuts be used to create control joints within the concrete floor slab of the lower underground parking level. The control joints are generally recommended to be located at the center of the column lines and spaced at approximately 24 to 36 times the slab thickness (for example; a 0.15 m thick slab should have control joints spaced between 3.6 and 5.4 m). The joints should be cut between 25 and 30% of the thickness of the concrete floor slab and completed as early as 4 hours after the concrete has been poured during warm temperatures, and up to 12 hours during cooler temperatures.

Table 5 – Recommended Asphalt Pavement Structure – Car only Parking Areas	
Thickness (mm)	Material Description
50	Wear Course – Superpave 12.5 Asphaltic Concrete
150	BASE – OPSS Granular A Crushed Stone
300	SUBBASE – OPSS Granular B Type II
SUBGRADE – Either in situ soil, bedrock or OPSS Granular B Type I or II material placed over in situ soil or bedrock.	

Table 6 – Recommended Asphalt Pavement Structure – Access Lanes and Heavy Loading Parking Areas	
Thickness (mm)	Material Description
40	Wear Course – Superpave 12.5 Asphaltic Concrete
50	Binder Course – Superpave 19.0 Asphaltic Concrete
150	BASE – OPSS Granular A Crushed Stone
300	SUBBASE – OPSS Granular B Type II
SUBGRADE – Either in situ soil, bedrock or OPSS Granular B Type I or II material placed over in situ soil or bedrock.	

Minimum Performance Graded (PG) 58-34 asphalt cement should be used for this project.

If soft spots develop in the subgrade during compaction or due to construction traffic, the affected areas should be excavated and replaced with OPSS Granular B Type II material.

The pavement granular (base and subbase) should be placed in maximum 300 mm thick lifts and compacted to a minimum of 99% of the material's SPMDD using suitable compaction equipment.

6.0 Design and Construction Precautions

6.1 Foundation Drainage and Backfill

The following recommendations may be considered for the architectural design of the building foundation drainage system. It is recommended that Paterson be engaged at the design stage of the future building (and prior to tender) to review and provide supplemental information for the building foundation drainage system design.

Supplemental details, review of architectural design drawings and additional information may be provided by Paterson for these items for incorporation in the building design package and associated tender documents. It is recommended that Paterson review all details associated with the foundation drainage system prior to tender.

Groundwater Suppression System

It is recommended that a groundwater suppression system be provided for the proposed structure. It is expected that insufficient room will be available for exterior backfill and the foundation wall will be cast as a blind-sided pour against a shoring system and the bedrock surface. It is recommended that the groundwater suppression system consist of the following:

- A waterproofing membrane should be placed against the shoring system or grinded bedrock surface between underside of footings and up to 1 m above the estimated long-term groundwater level (i.e. 3.5 m below existing ground surface). Where the membrane will extend below the bedrock surface, it is recommended to consist of a membrane with a bentonite-lined face for placement against the bedrock surface. The membrane is recommended to overlap below the overlying perimeter foundation footprint by a minimum of 1 m inwards towards the building footprint and from the face of the overlying foundation. This will allow construction to proceed without imposing groundwater lowering within the surrounding area of the proposed buildings in the short and long term conditions.

- A composite drainage membrane (DeltaDrain 6000, MiraDrain G100N or equivalent) should be placed against the HDPE face of the waterproofing membrane with the geotextile layer facing the waterproofing layer from finished ground surface to the top of the footing.

- ❑ The foundation drainage boards should be overlapped such that the bottom end of a higher board is placed in front of the top end of a lower board. All endlaps of the drainage board sheets should overlap abutting sheets by a minimum of 150 mm. All overlaps should be sealed with a suitable adhesive and/or sealant material approved by the geotechnical consultant. It is highly recommended that the drainage board rolls be installed horizontally rather than vertically to minimize the number of vertical joints forming between the rolls.
- ❑ The bedrock face, where located within a buildings excavation, is recommended to be grinded to provide a smooth-surface for the installation of the waterproofing layer. Large cavities should be reviewed by Paterson as the excavation progresses to assess the requirement to in-fill cavities suitably to facilitate the installation of the waterproofing layer.
- ❑ It is recommended that 150 mm diameter PVC sleeves at 6 m centers be cast in the foundation wall at the foundation wall/footing interface to allow the infiltration of water to flow to the interior perimeter drainage pipe. The sleeves should be connected to openings in the HDPE face of the drainage board layer. The perimeter drainage pipe and underfloor drainage system should direct water to sump pit(s) within the lower basement area via an underfloor and interior drainage pipe system.

The top endlap of the foundation drainage board should be provided with a suitable termination bar against the foundation wall to mitigate the potential for water to perch between the drainage board and foundation wall.

Interior Perimeter and Underfloor Drainage

The interior perimeter and underfloor drainage system will be required to control water infiltration below the lowest underground parking level slab and redirect water from the building's foundation drainage system to the buildings sump pit(s). The interior perimeter and underfloor drainage pipe should consist of a 150 mm diameter corrugated perforated plastic pipe sleeved with a geosock.

The underfloor drainage pipe should be placed in each direction of the basement floor span and connected to the perimeter drainage pipe. The interior drainage pipe should be provided with tee-connections to extend pipes between the perimeter drainage line and the HDPE-face of the composite foundation drainage board via the foundation wall sleeves. The spacing of the underfloor drainage system should be confirmed by Paterson once the foundation layout and sump system location has been finalized.

Elevator Pit Waterproofing

The elevator shaft exterior foundation walls should be waterproofed to avoid any infiltration into the elevator pit. It is recommended that a waterproofing membrane, such as Colphene Torch'n Stick (or approved other) be applied to the exterior of the elevator shaft foundation wall.

The Colphene Torch'n Stick waterproofing membrane should extend over the vertical portion of the raft slab and down to the top of the footing in accordance with the manufacturer's specifications. A continuous PVC waterstop such as Southern waterstop 14RCB or equivalent should be installed within the interface between the concrete base slab below the elevator shaft foundation walls.

The 150 mm diameter perforated corrugated pipe underfloor drainage should be placed along the perimeter of the exterior sidewalls and provided a gravity connection to the sump pump basin or the elevator sump pit.

Foundation Backfill

Above the bedrock surface, backfill against the exterior sides of the foundation walls should consist of free draining non-frost susceptible granular materials. The greater part of the site excavated materials will be frost susceptible and, as such, are not recommended for re-use as backfill against the foundation walls, unless used in conjunction with a drainage geocomposite, such as Miradrain G100N or Delta Drain 6000, connected to the perimeter foundation drainage system.

Imported granular materials, such as clean sand or OPSS Granular B Type I granular material, should otherwise be used for this purpose.

Sidewalks and Walkways

Backfill material below sidewalk and walkway subgrade areas or other settlement sensitive structures which are not adjacent to the building should consist of free-draining, non-frost susceptible material. This material should be placed in maximum 300 mm thick loose lifts and compacted to at least 98% of its SPMDD under dry and above freezing conditions.

Finalized Drainage and Waterproofing Design

Paterson should be provided with the finalized structural and architectural drawings for each building to provide a more detailed, building specific waterproofing and drainage design which includes the above noted recommendations. The design will provide recommendations for other items such as minimum pipe spacings, pipe mechanical connections below grade, transitioning from blind to double sided pours (if applicable), etc.

6.2 Protection of Footings Against Frost Action

Perimeter footings of heated structures are recommended to be insulated against the deleterious effects of frost action. A minimum 1.5 m thick soil cover, or an equivalent combination of soil cover and foundation insulation, should be provided in this regard.

Exterior unheated footings, such as isolated piers, are more prone to deleterious movement associated with frost action than the exterior walls of the structure proper and require additional protection, such as soil cover of 2.1 m, or an equivalent combination of soil cover and foundation insulation.

However, the footings are generally not expected to require protection against frost action due to the founding depth. Unheated structures such as the access ramp may require insulation for protection against the deleterious effects of frost action.

6.3 Excavation Side Slopes and Temporary Shoring

The side slopes of excavations in the overburden materials should either be cut back at acceptable slopes or should be retained by shoring systems from the start of the excavation until the structure is backfilled.

Unsupported Excavations

The excavation side slopes above the groundwater level extending to a maximum depth of 3 m should be cut back at 1H:1V or flatter. The flatter slope is required for excavation below groundwater level. The subsoil at this site is considered to be mainly a Type 2 and 3 soil according to the Occupational Health and Safety Act and Regulations for Construction Projects.

Excavated soil should not be stockpiled directly at the top of excavations and heavy equipment should be kept away from the excavation sides.

Slopes in excess of 3 m in height should be periodically inspected by the geotechnical consultant in order to detect if the slopes are exhibiting signs of distress.

It is recommended that a trench box be used at all times to protect personnel working in trenches with steep or vertical sides. It is expected that services will be installed by “cut and cover” methods and excavations will not be left open for extended periods of time.

Bedrock Stabilization

Excavation side slopes in sound bedrock can be carried out using almost vertical side walls. A minimum 1 m horizontal ledge should be left between the bottom of the overburden excavation and the top of the bedrock surface to provide an area to allow for potential sloughing or to provide a stable base for the overburden shoring system.

Horizontal rock anchors may be required at specific locations to prevent pop-outs of the bedrock, especially in areas where bedrock fractures are conducive to the failure of the bedrock surface.

The requirement for horizontal rock anchors should be evaluated during the excavation operations and should be discussed with the Paterson during the design stage.

Temporary Shoring

Due to the proximity of the underground parking levels to the site boundaries, temporary shoring is anticipated to be required for the support of the overburden soils and weathered or poor quality bedrock during the excavation. The design and approval of the temporary shoring system will be the responsibility of the shoring contractor and the shoring designer who is a licensed professional engineer and is hired by the shoring contractor. It is the responsibility of the shoring contractor to ensure that the temporary shoring is in compliance with safety requirements, designed to avoid any damage to adjacent structures, and include dewatering control measures. In the event that subsurface conditions differ from the approved design during the actual installation, it is the responsibility of the shoring contractor to commission the required experts to re-assess the design and implement the required changes.

The designer should also take into account the impact of a significant precipitation event and designate design measures to ensure that a precipitation will not negatively impact the shoring system or soils supported by the system.

The temporary shoring system may consist of a soldier pile and lagging system which could be cantilevered, anchored or braced. The shoring system is recommended to be adequately supported to resist toe failure. Any additional loading due to street traffic, construction equipment, adjacent structures and facilities, etc., should be added to the earth pressures described below.

The earth pressure acting on the shoring system may be calculated using the following parameters.

Table 7 – Soil Parameters	
Parameters	Values
Active Earth Pressure Coefficient (K_a)	0.33
Passive Earth Pressure Coefficient (K_p)	3
At-Rest Earth Pressure Coefficient (K_o)	0.5
Dry Unit Weight (γ), kN/m ³	21
Effective Unit Weight (γ'), kN/m ³	13

The active earth pressure should be calculated where wall movements are permissible while the at-rest pressure should be calculated if no movement is permissible. The dry unit weight should be calculated above the groundwater level while the effective unit weight should be calculated below the groundwater table.

The hydrostatic groundwater pressure should be included to the earth pressure distribution wherever the effective unit weight is calculated for earth pressures. If the groundwater level is lowered, the dry unit weight for the soil/bedrock should be calculated full weight, with no hydrostatic groundwater pressure component.

For design purposes, the minimum factor of safety of 1.5 should be calculated

6.4 Pipe Bedding and Backfill

Bedding and backfill materials should be in accordance with the most recent Material Specifications and Standard Detail Drawings from the Department of Public Works and Services, Infrastructure Services Branch of the City of Ottawa.

A minimum of 150 mm of OPSS Granular A should be placed for bedding for sewer or water pipes when placed on a soil subgrade. The bedding should extend to the spring line of the pipe. Cover material, from the spring line to a minimum of 300 mm above the obvert of the pipe, should consist of OPSS Granular A (concrete or PSM PVC pipes) or sand (concrete pipe). The bedding and cover materials should be placed in maximum 225 mm thick lifts and compacted to 98% of the SPMDD.

It should generally be possible to re-use the site materials above the cover material if the operations are carried out in dry weather conditions.

Where hard surface areas are considered above the trench backfill, the trench backfill material within the frost zone (about 1.8 m below finished grade) and above the cover material should match the soils exposed at the trench walls to minimize differential frost heaving. The trench backfill should be placed in maximum 225 mm thick loose lifts and compacted to a minimum of 95% of the material's SPMD. All cobbles larger than 200 mm in their longest direction should be segregated from re-use as trench backfill.

6.5 Groundwater Control

Based on our observations, it is anticipated that groundwater infiltration into excavations should be low to moderate and controllable using open sumps. The contractor should be prepared to direct water away from all subgrades, regardless of the source to prevent disturbance to the founding medium.

Groundwater Control for Building Construction

A temporary Ministry of Environment, Conservation and Parks (MECP) permit to take water (PTTW) may be required if more than 400,000 L/day of ground and/or surface water are to be pumped during the construction phase. At least 4 to 5 months should be allowed for completion of the application and issuance of the permit by the MECP.

For typical ground or surface water volumes being pumped during the construction phase, typically between 50,000 to 400,000 L/day, it is required to register on the Environmental Activity and Sector Registry (EASR). A minimum of two to four weeks should be allotted for completion of the EASR registration and the Water Taking and Discharge Plan to be prepared by a Qualified Persons as stipulated under O.Reg. 63/16. If a project qualifies for a PTTW based upon anticipated conditions, an EASR will not be allowed as a temporary dewatering measure while awaiting the MECP review of the PTTW application.

Impacts to Neighbouring Properties

Given the shallow bedrock present at, and in the vicinity of, the subject site, the neighbouring structures are expected to be founded on bedrock. Therefore, no issues are expected with respect to groundwater lowering that would cause damage to adjacent structures surrounding the proposed development.

6.6 Winter Construction

Precautions must be taken if winter construction is considered for this project. The subsoil conditions at this site consist of frost susceptible materials. In the presence of water and freezing conditions, ice could form within the soil mass. Heaving and settlement upon thawing could occur.

In the event of construction during below zero temperatures, the founding stratum should be protected from freezing temperatures using straw, propane heaters and tarpaulins or other suitable means. In this regard, the base of the excavations should be insulated from sub-zero temperatures immediately upon exposure and until such time as heat is adequately supplied to the building and the footings are protected with sufficient soil cover to prevent freezing at founding level.

Trench excavations and pavement construction are also difficult activities to complete during freezing conditions without introducing frost into the subgrade or in the excavation walls and bottoms. Precautions should be taken if such activities are to be carried out during freezing conditions. Additional information could be provided, if required.

6.7 Corrosion Potential and Sulphate

The results of analytical testing show that the sulphate content is less than 0.1%. This result is indicative that Type 10 Portland cement (normal cement) would be appropriate for this site. The chloride content and the pH of the sample indicate that they are not significant factors in creating a corrosive environment for exposed ferrous metals at this site, whereas the resistivity is indicative of a non-aggressive to slightly aggressive corrosive environment.

7.0 Recommendations

It is recommended that the following be carried out by Paterson once preliminary and future details of the proposed development have been prepared:

- Review preliminary and detailed grading, servicing, landscaping and structural plan(s) from a geotechnical perspective.
- Review of the geotechnical aspects of the excavation contractor's shoring design, if applicable and not designed by Paterson, prior to construction.
- Review of architectural plans pertaining to groundwater suppression system, underfloor drainage systems and waterproofing details for elevator shafts.

It is a requirement for the foundation design data provided herein to be applicable that a material testing and observation program be performed by the geotechnical consultant. The following aspects of the program should be performed by Paterson:

- Review of the exposed bedrock vertical face to confirm whether bedrock stabilization is required prior to advancing to the desired bottom of excavation.
- Review and inspection of the installation of the foundation drainage systems.
- Observation of all bearing surfaces prior to the placement of concrete.
- Observation of driving and re-striking of all pile foundations.
- Sampling and testing of the concrete and fill materials.
- Periodic observation of the condition of unsupported excavation side slopes in excess of 3 m in height, if applicable.
- Observation of all subgrades prior to backfilling and follow-up field density tests to determine the level of compaction achieved.
- Field density tests to determine the level of compaction achieved.
- Sampling and testing of the bituminous concrete including mix design reviews.

A report confirming that these works have been conducted in general accordance with our recommendations could be issued upon the completion of a satisfactory inspection program by the geotechnical consultant.

All excess soil must be handled as per *Ontario Regulation 406/19: On-Site and Excess Soil Management*.

8.0 Statement of Limitations

The recommendations provided are in accordance with our present understanding of the project. Paterson requests permission to review the recommendations when the drawings and specifications are completed.

A soils investigation is a limited sampling of a site. Should any conditions at the site be encountered which differ from those at the test locations, Paterson requests immediate notification to permit reassessment of our recommendations.

The recommendations provided herein should only be used by the design professionals associated with this project. They are not intended for contractors bidding on or undertaking the work. The latter should evaluate the factual information provided in this report and determine the suitability and completeness for their intended construction schedule and methods. Additional testing may be required for their purposes.

The present report applies only to the project described in this document. Use of this report for purposes other than those described herein or by person(s) other than Glenview Homes, or their agents, is not authorized without review by Paterson for the applicability of our recommendations to the alternative use of the report.

Paterson Group Inc.



Kevin A. Pickard, P.Eng



Faisal I. Abou-Seido, P.Eng.

Report Distribution:

- Glenview Homes (email copy)
- Paterson Group (1 copy)

APPENDIX 1

SOIL PROFILE AND TEST DATA SHEETS

SYMBOLS AND TERMS

ANALYTICAL TESTING RESULTS

SOIL PROFILE AND TEST DATA

Geotechnical Investigation
Proposed Mixed-Use Development - 3636 Innes Road
Ottawa, Ontario

DATUM Geodetic

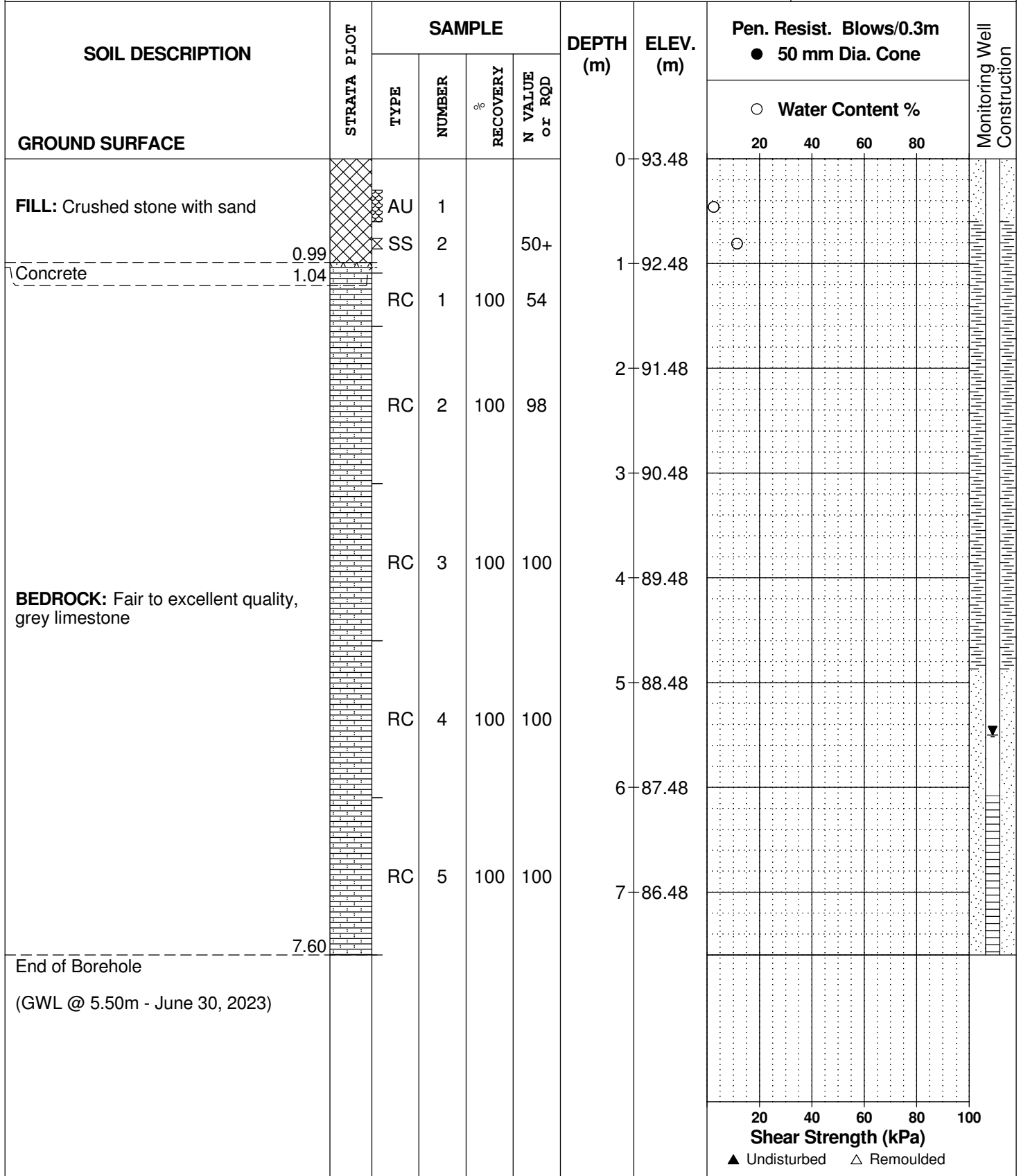
REMARKS

BORINGS BY CME-55 Low Clearance Drill

DATE June 23, 2023

FILE NO.
PG6726

HOLE NO.
BH 1-23



DATUM Geodetic







REMARKS

BORINGS BY CME-55 Low Clearance Drill

DATE June 23, 2023

FILE NO.
PG6726

HOLE NO.
BH 2-23

SOIL DESCRIPTION	STRATA PLOT	SAMPLE				DEPTH (m)	ELEV. (m)	Pen. Resist. Blows/0.3m ● 50 mm Dia. Cone				Monitoring Well Construction	
		TYPE	NUMBER	RECOVERY %	N VALUE or RQD			20	40	60	80		
GROUND SURFACE						0	92.92						
FILL: Crushed stone with sand		AU	1										
	0.53					1	91.92						
		RC	1	100	74								
		RC	2	95	93								
		RC	3	100	93								
BEDROCK: Fair to excellent quality, grey limestone		RC	4	100	100								
		RC	5	100	98								
	7.60					7	85.92						
End of Borehole (GWL @ 4.60m - June 30, 2023)													

20 40 60 80 100
Shear Strength (kPa)
▲ Undisturbed △ Remoulded

DATUM Geodetic

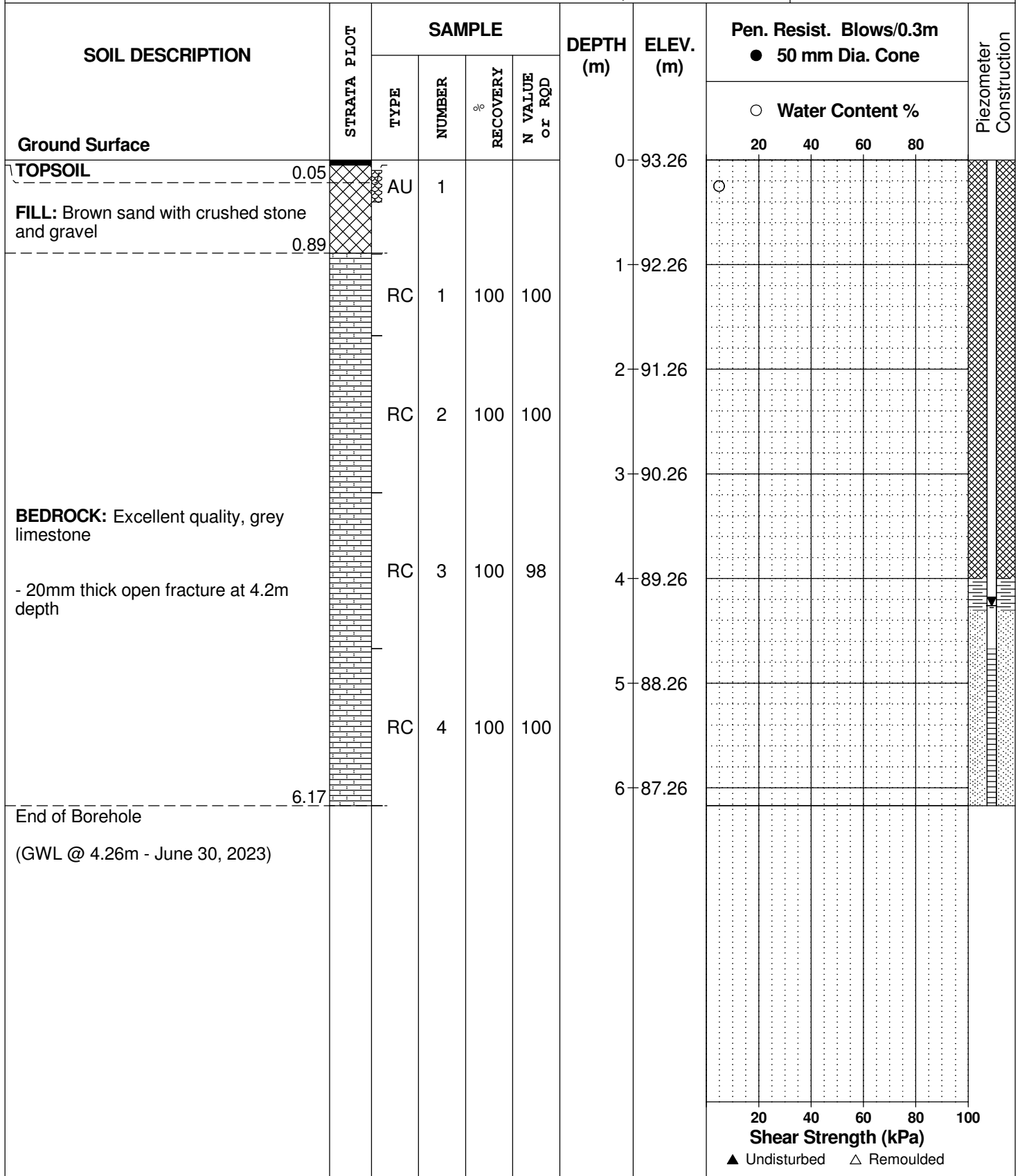
REMARKS

BORINGS BY CME-55 Low Clearance Drill

DATE June 23, 2023

FILE NO.
PG6726

HOLE NO.
BH 3-23



SYMBOLS AND TERMS

SOIL DESCRIPTION

Behavioural properties, such as structure and strength, take precedence over particle gradation in describing soils. Terminology describing soil structure are as follows:

Desiccated	-	having visible signs of weathering by oxidation of clay minerals, shrinkage cracks, etc.
Fissured	-	having cracks, and hence a blocky structure.
Varved	-	composed of regular alternating layers of silt and clay.
Stratified	-	composed of alternating layers of different soil types, e.g. silt and sand or silt and clay.
Well-Graded	-	Having wide range in grain sizes and substantial amounts of all intermediate particle sizes (see Grain Size Distribution).
Uniformly-Graded	-	Predominantly of one grain size (see Grain Size Distribution).

The standard terminology to describe the strength of cohesionless soils is the relative density, usually inferred from the results of the Standard Penetration Test (SPT) 'N' value. The SPT N value is the number of blows of a 63.5 kg hammer, falling 760 mm, required to drive a 51 mm O.D. split spoon sampler 300 mm into the soil after an initial penetration of 150 mm.

Relative Density	'N' Value	Relative Density %
Very Loose	<4	<15
Loose	4-10	15-35
Compact	10-30	35-65
Dense	30-50	65-85
Very Dense	>50	>85

The standard terminology to describe the strength of cohesive soils is the consistency, which is based on the undisturbed undrained shear strength as measured by the in situ or laboratory vane tests, penetrometer tests, unconfined compression tests, or occasionally by Standard Penetration Tests.

Consistency	Undrained Shear Strength (kPa)	'N' Value
Very Soft	<12	<2
Soft	12-25	2-4
Firm	25-50	4-8
Stiff	50-100	8-15
Very Stiff	100-200	15-30
Hard	>200	>30

SYMBOLS AND TERMS (continued)

SOIL DESCRIPTION (continued)

Cohesive soils can also be classified according to their "sensitivity". The sensitivity is the ratio between the undisturbed undrained shear strength and the remoulded undrained shear strength of the soil.

Terminology used for describing soil strata based upon texture, or the proportion of individual particle sizes present is provided on the Textural Soil Classification Chart at the end of this information package.

ROCK DESCRIPTION

The structural description of the bedrock mass is based on the Rock Quality Designation (RQD).

The RQD classification is based on a modified core recovery percentage in which all pieces of sound core over 100 mm long are counted as recovery. The smaller pieces are considered to be a result of closely-spaced discontinuities (resulting from shearing, jointing, faulting, or weathering) in the rock mass and are not counted. RQD is ideally determined from NXL size core. However, it can be used on smaller core sizes, such as BX, if the bulk of the fractures caused by drilling stresses (called "mechanical breaks") are easily distinguishable from the normal in situ fractures.

RQD %	ROCK QUALITY
90-100	Excellent, intact, very sound
75-90	Good, massive, moderately jointed or sound
50-75	Fair, blocky and seamy, fractured
25-50	Poor, shattered and very seamy or blocky, severely fractured
0-25	Very poor, crushed, very severely fractured

SAMPLE TYPES

SS	-	Split spoon sample (obtained in conjunction with the performing of the Standard Penetration Test (SPT))
TW	-	Thin wall tube or Shelby tube
PS	-	Piston sample
AU	-	Auger sample or bulk sample
WS	-	Wash sample
RC	-	Rock core sample (Core bit size AXT, BXL, etc.). Rock core samples are obtained with the use of standard diamond drilling bits.

SYMBOLS AND TERMS (continued)

GRAIN SIZE DISTRIBUTION

MC%	-	Natural moisture content or water content of sample, %
LL	-	Liquid Limit, % (water content above which soil behaves as a liquid)
PL	-	Plastic limit, % (water content above which soil behaves plastically)
PI	-	Plasticity index, % (difference between LL and PL)
Dxx	-	Grain size which xx% of the soil, by weight, is of finer grain sizes These grain size descriptions are not used below 0.075 mm grain size
D10	-	Grain size at which 10% of the soil is finer (effective grain size)
D60	-	Grain size at which 60% of the soil is finer
Cc	-	Concavity coefficient = $(D_{30})^2 / (D_{10} \times D_{60})$
Cu	-	Uniformity coefficient = D_{60} / D_{10}

Cc and Cu are used to assess the grading of sands and gravels:

Well-graded gravels have: $1 < Cc < 3$ and $Cu > 4$

Well-graded sands have: $1 < Cc < 3$ and $Cu > 6$

Sands and gravels not meeting the above requirements are poorly-graded or uniformly-graded.

Cc and Cu are not applicable for the description of soils with more than 10% silt and clay (more than 10% finer than 0.075 mm or the #200 sieve)

CONSOLIDATION TEST

p'_o	-	Present effective overburden pressure at sample depth
p'_c	-	Preconsolidation pressure of (maximum past pressure on) sample
Ccr	-	Recompression index (in effect at pressures below p'_c)
Cc	-	Compression index (in effect at pressures above p'_c)
OC Ratio		Overconsolidation ratio = p'_c / p'_o
Void Ratio		Initial sample void ratio = volume of voids / volume of solids
Wo	-	Initial water content (at start of consolidation test)

PERMEABILITY TEST

k	-	Coefficient of permeability or hydraulic conductivity is a measure of the ability of water to flow through the sample. The value of k is measured at a specified unit weight for (remoulded) cohesionless soil samples, because its value will vary with the unit weight or density of the sample during the test.
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SYMBOLS AND TERMS (continued)

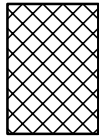
STRATA PLOT



Topsoil



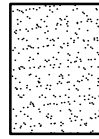
Asphalt



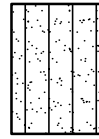
Fill



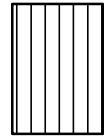
Peat



Sand



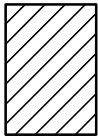
Silty Sand



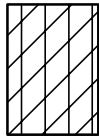
Silt



Sandy Silt



Clay



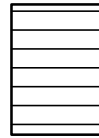
Silty Clay



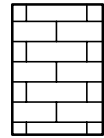
Clayey Silty Sand



Glacial Till



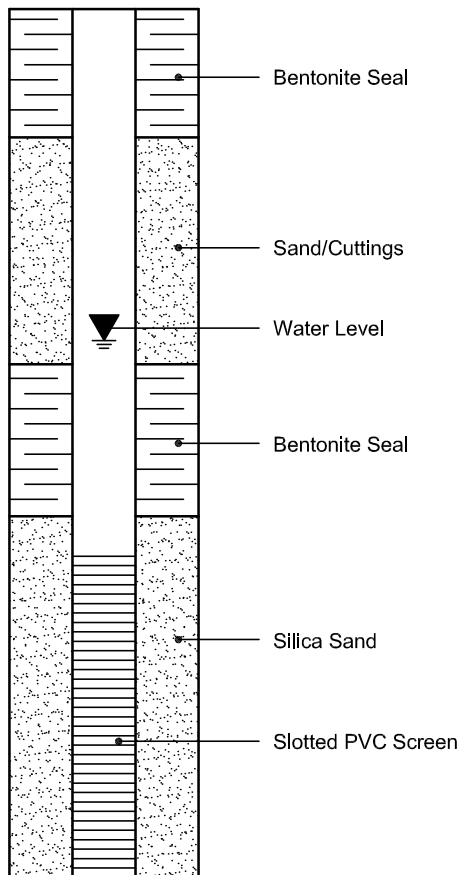
Shale



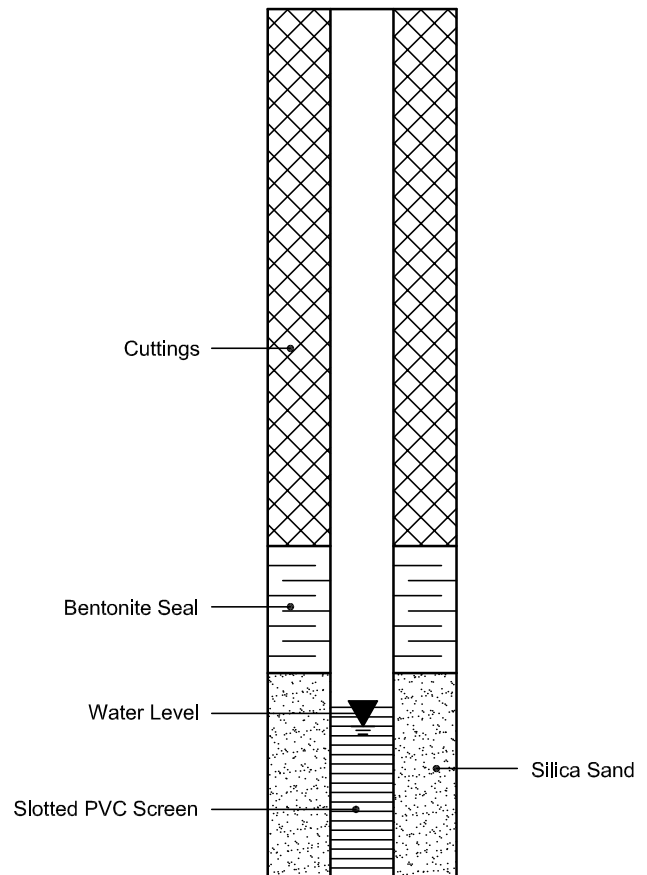
Bedrock

MONITORING WELL AND PIEZOMETER CONSTRUCTION

MONITORING WELL CONSTRUCTION



PIEZOMETER CONSTRUCTION



Certificate of Analysis

Report Date: 04-Jul-2023

Client: Paterson Group Consulting Engineers

Order Date: 26-Jun-2023

Client PO: 57782

Project Description: PG6726

Client ID:	BH3-23 AU1	-	-	-
Sample Date:	23-Jun-23 09:00	-	-	-
Sample ID:	2326145-01	-	-	-
MDL/Units	Soil	-	-	-

Physical Characteristics

% Solids	0.1 % by Wt.	96.5	-	-	-
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General Inorganics

pH	0.05 pH Units	7.49	-	-	-
Resistivity	0.1 Ohm.m	66.9	-	-	-

Anions

Chloride	10 ug/g dry	<10	-	-	-
Sulphate	10 ug/g dry	14	-	-	-

APPENDIX 2

FIGURE 1 – KEY PLAN

DRAWING PG6726-1 – TEST HOLE LOCATION PLAN

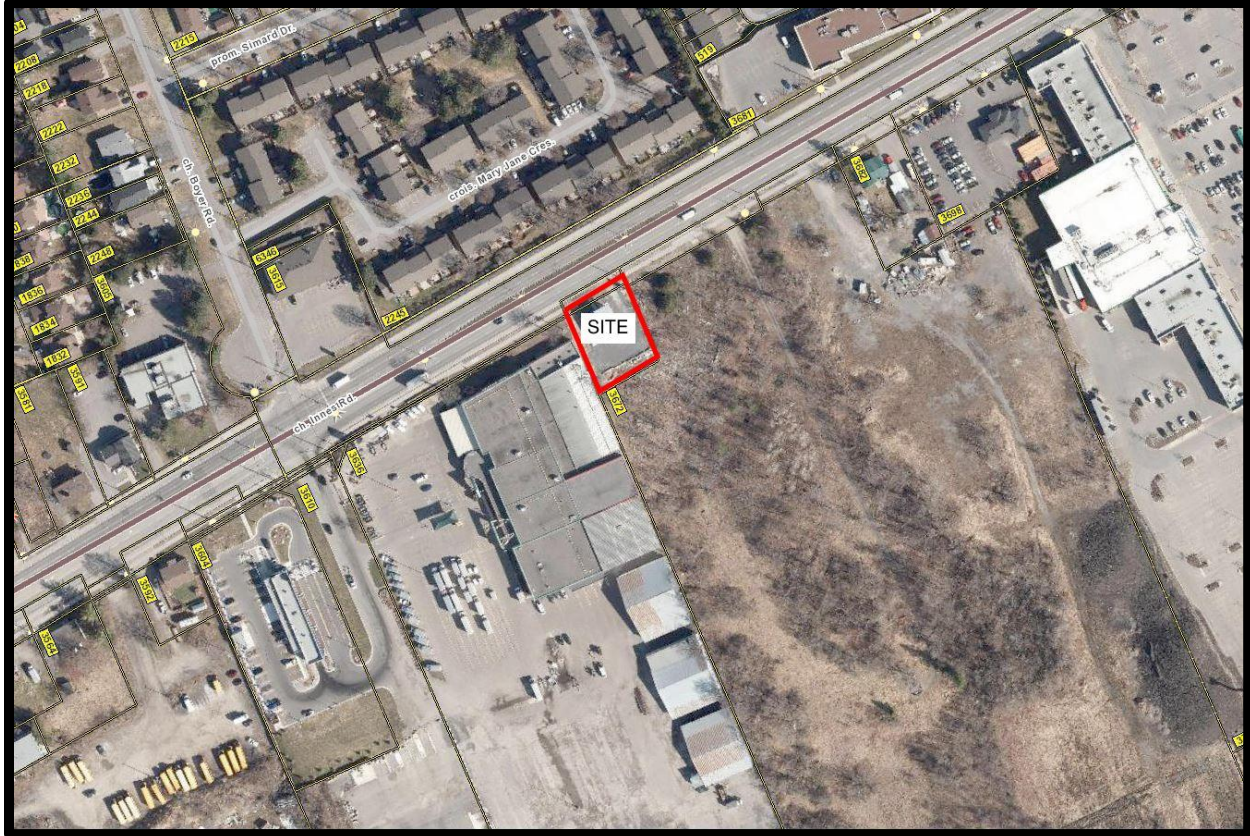
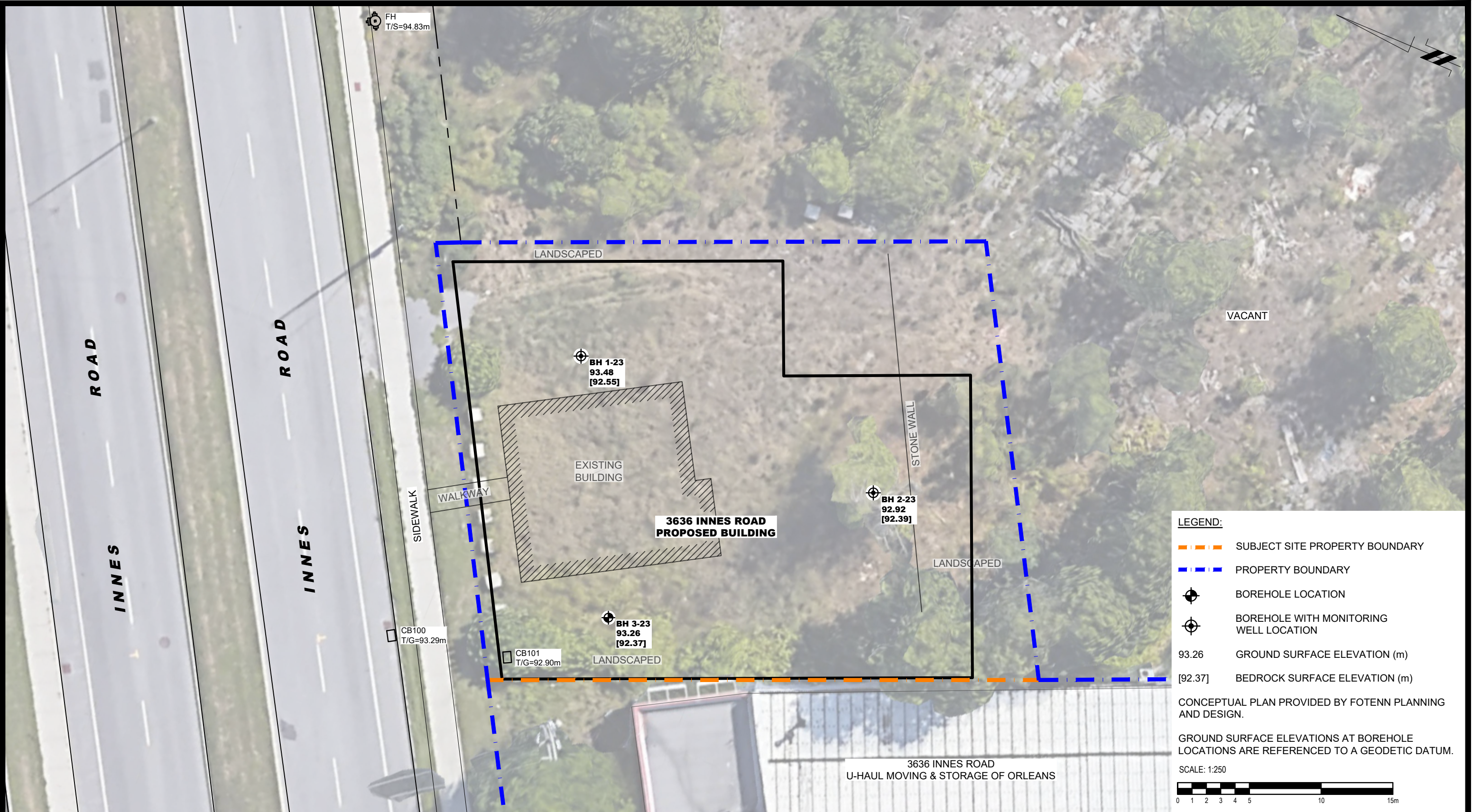


FIGURE 1

KEY PLAN



PATERSON GROUP
 9 AURIGA DRIVE
 OTTAWA, ON
 K2E 7T9
 TEL: (613) 226-7381

NO.	REVISIONS	DATE	INITIAL

GLENVIEW HOMES
GEOTECHNICAL INVESTIGATION
PROPOSED MIXED-USE DEVELOPMENT
3636 INNES ROAD

OTTAWA, ONTARIO

TEST HOLE LOCATION PLAN

Scale:	1:250	Date:	06/2023
Drawn by:	YA	Report No.:	PG6726-1
Checked by:	KP	Dwg. No.:	PG6726-1
Approved by:	SD	Revision No.:	