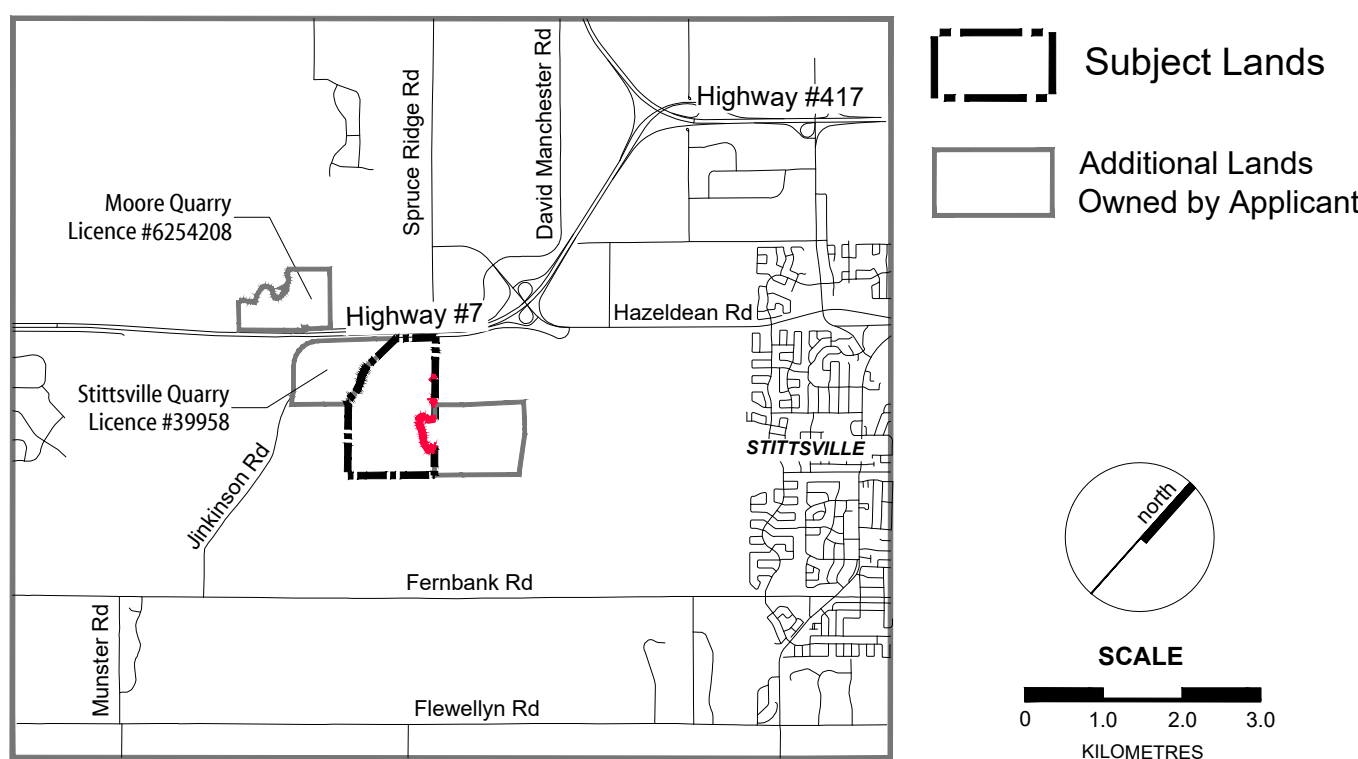
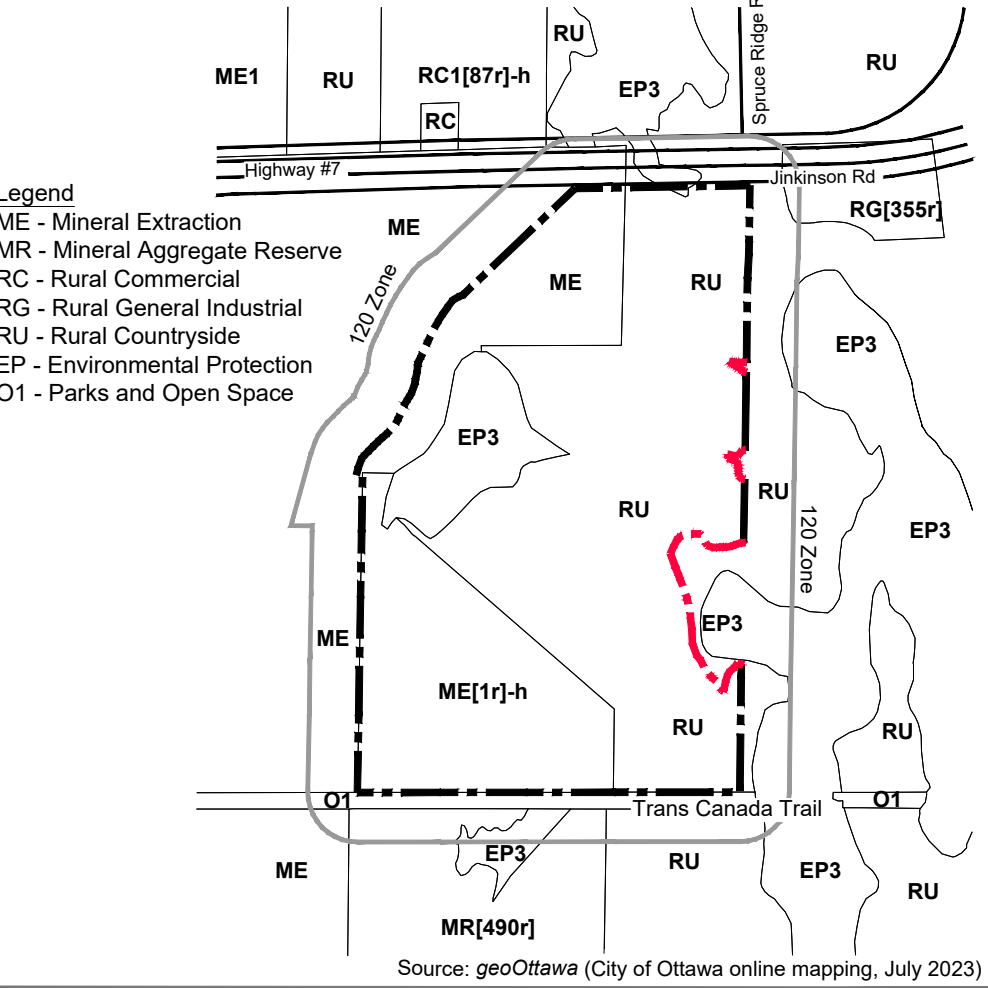


#### Key Plan



#### Zoning Inset Ottawa Zoning By-law



- A. General**
- This site plan is prepared under the Aggregate Resources Act (ARA) for a Class A licence for a quarry below the ground water table and follows the Aggregate Resources of Ontario: Site Plan Standards August 2020, specifically Existing Features for all sites (Numbers 1-26 in the standards).
  - Area Calculations:  
Licence Area: 117.1 hectares (289 acres)  
Limit of Excavation: 106.2 hectares (262 acres)
  - All measurements shown are in metres unless specified otherwise.

- B. References**
- Contour data compiled by Tomlinson from drone imagery flown April 2021. Mapping is produced in real world scale and coordinates (NAD 83, UTM Zone 18N). Contour interval is 1m. All elevations are geodetic.
  - City of Ottawa Open Data.
  - Ontario Geohub (contains information licensed under the Open Government Licence – Ontario).
  - Plan of Survey Plan prepared by H.A. Ken Shipman Surveying Ltd. (Dec. 2019 and Nov. 2022);
  - The subject site is zoned the following (City of Ottawa Zoning By-law 2008-250):
    - Mineral Extraction (ME), Mineral Extraction Hold [ME(1r)-h], Rural Countryside (RU)
    - Environmental Protection (EP3) Refer to Zoning Inset on this page.
  - Land use information compiled from drone survey (2020), satellite imagery and client input.

- C. Drainage**
- Surface drainage on and within 120 metres of the licence boundary is by overland flow in the directions shown by arrows on the plan view or by infiltration.

- D. Groundwater**
- The maximum predicted water table elevation on site ranges between 140.5 masl in the western portion of the site to 134.5 masl in the eastern portion of the site. These elevations are shown on the cross sections on page 5 of 5. Groundwater table elevations provided by WSP (March 2023)

- E. Site Access and Fencing**
- There are several existing operational accesses to the site in the locations shown on the plan view.
  - Post and wire fencing (unless noted otherwise) exists along the Jinkinson Road frontage in the locations shown on the drawing.

- F. Aggregate Related Site Features**
- The following exists on-site: **stationary** concrete and asphalt plants and associated stockpiling, a berm along Jinkinson Road, recyclable materials, scrap, haul roads and fuel storage. Some of these features are related to operations of the existing Stittsville Quarry (Licence #39958) to the west.

- G. Significant Natural Features**
- On-site: **Non**-Provincially Significant Wetland, significant woodlands, **species at risk** habitat (whip-poor-will, banding's turtle, western chorus frog), significant wildlife habitat (amphibian breeding, prairie dropseed, deer yard).
  - Off-site within 120m: Provincially Significant Wetland, significant woodlands, endangered and threatened species habitat (whip-poor-will, banding's turtle, western chorus frog), significant wildlife habitat (amphibian breeding, deer yard), potential fish spawning habitat.

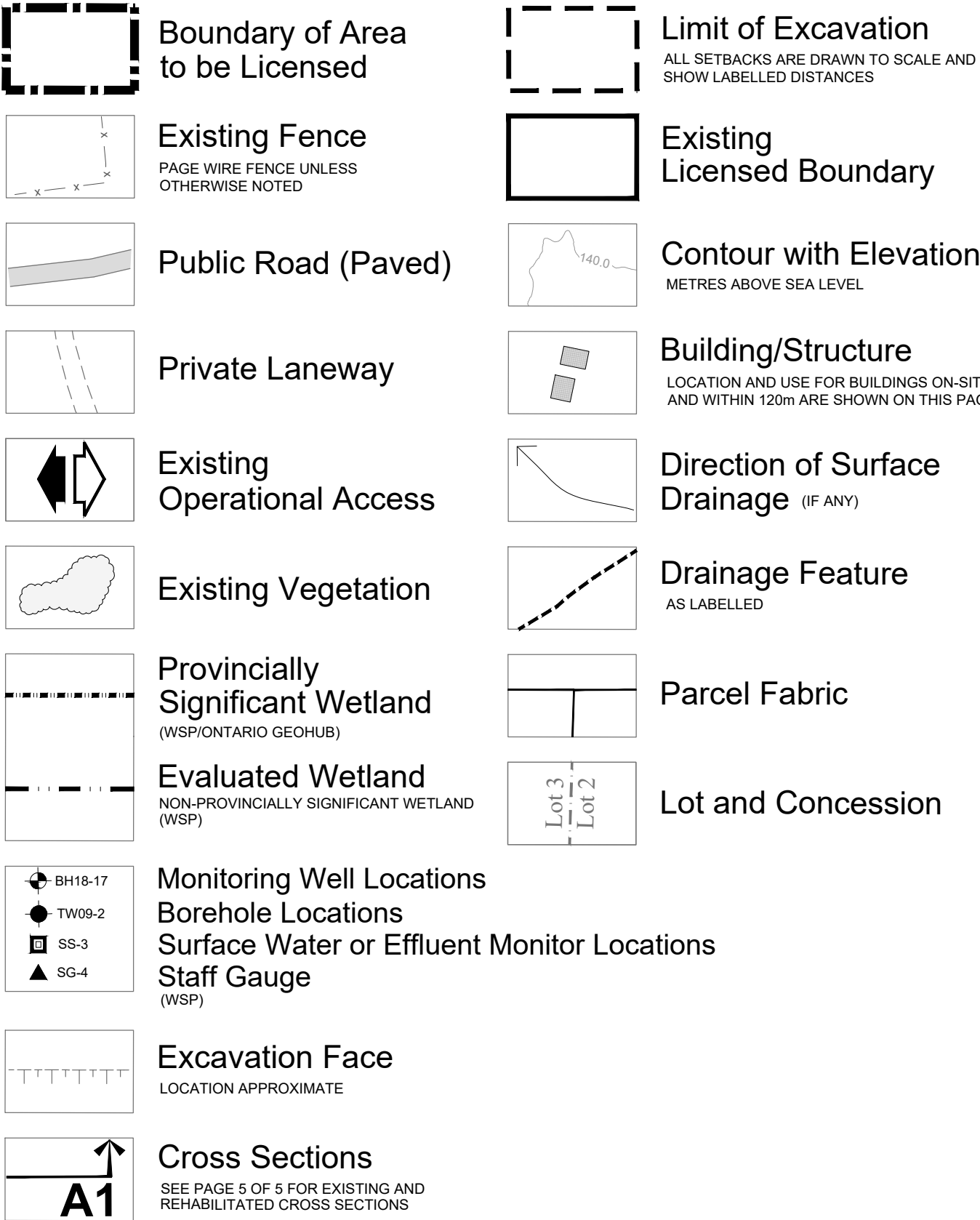
- H. Cross Sections**
- As shown on this page. Detailed sections are shown on page 5 of 5.
  - Cross section locations are identified on the plan view for each drawing.

- I. Report References**
- Noise: "Acoustic Assessment Report for the Proposed Stittsville II Quarry" October 30, 2023 (Source: Freefield Ltd.)
  - Natural Environment: "Natural Environment Report and Environmental Impact Study - Proposed Stittsville 2 Quarry" October 2, 2023 (Source: WSP) and "Natural Environment Report and Environmental Impact Study, Proposed Stittsville 2 Quarry" April 10, 2024 (Source: Cambium Inc.)
  - Archaeology: "Stage 1 Archaeological Assessment of Proposed Quarry Site on Lots 14 and 15, Concession XI Goulbourn Township, Regional Municipality of Ottawa, Carleton" November 29, 1999 (Heritage Quest Inc.) and "Stage 1 Archaeological Assessment: Stittsville Quarry 2 Part Lots 15 and 16, Concession 11, Geographic Township of Goulbourn, Carleton County, City of Ottawa, Ontario" January 2023 (Source: Matrix Heritage Inc.)
  - Hydrogeology: "Level 1 and Level 2 Water Report" October 2023 (Source: WSP)
  - Maximum Predicted Water Table Report: "Proposed Stittsville 2 Quarry" October 25, 2023 (Source: WSP)
  - Traffic: "R.W. Tomlinson Stittsville II Proposed Quarry Expansion Traffic Impact Study" October 10, 2023 (Source: Castleglen Consultants Ltd.)
  - Blasting: "Blast Impact Analysis" October 26, 2023 (Source: Explotech Engineering Ltd.)
  - Stormwater Management: "Stormwater Management Brief and Sediment and Erosion Control Plan" October 26, 2023 (Source: WSP)
  - Tree Conservation Report: "Tree Conservation Report - Proposed Stittsville II Quarry" June 2024 (Source: Cambium Inc.)
  - "Stittsville Quarry Expansion, Goulbourn Wetland Complex Provincially Significant Wetland, Ottawa-Implementation of Measures to Avoid and Mitigate the Potential for Prohibited Effects to Fish and Fish Habitat" November 12, 2025 (Source: Fisheries and Oceans Canada)

#### Legal Description

PART OF LOTS 14, 15 and 16  
CONCESSION 11  
(geographic township of Goulbourn)  
CITY OF OTTAWA

#### Legend



#### Site Plan Amendments

No.	Date	Description	By



PLANNING  
URBAN DESIGN  
& LANDSCAPE  
ARCHITECTURE

200-540 BINGEMANS CENTRE DR. KITCHENER, ON. N2B 3X9 | P: 519.576.3650 | WWW.MHBCPLAN.COM

#### MNR Approval Stamp

#### Stamp



#### Applicant

**TOMLINSON**

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Rob Pierce  
R.W. Tomlinson Limited  
Vice President Planning and Development

#### Project

## Stittsville 2 Quarry

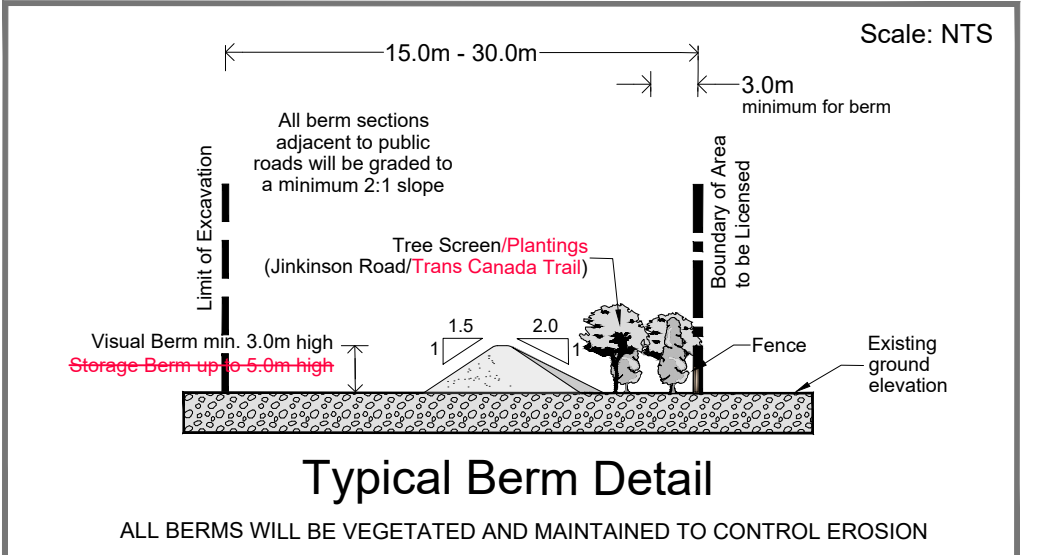
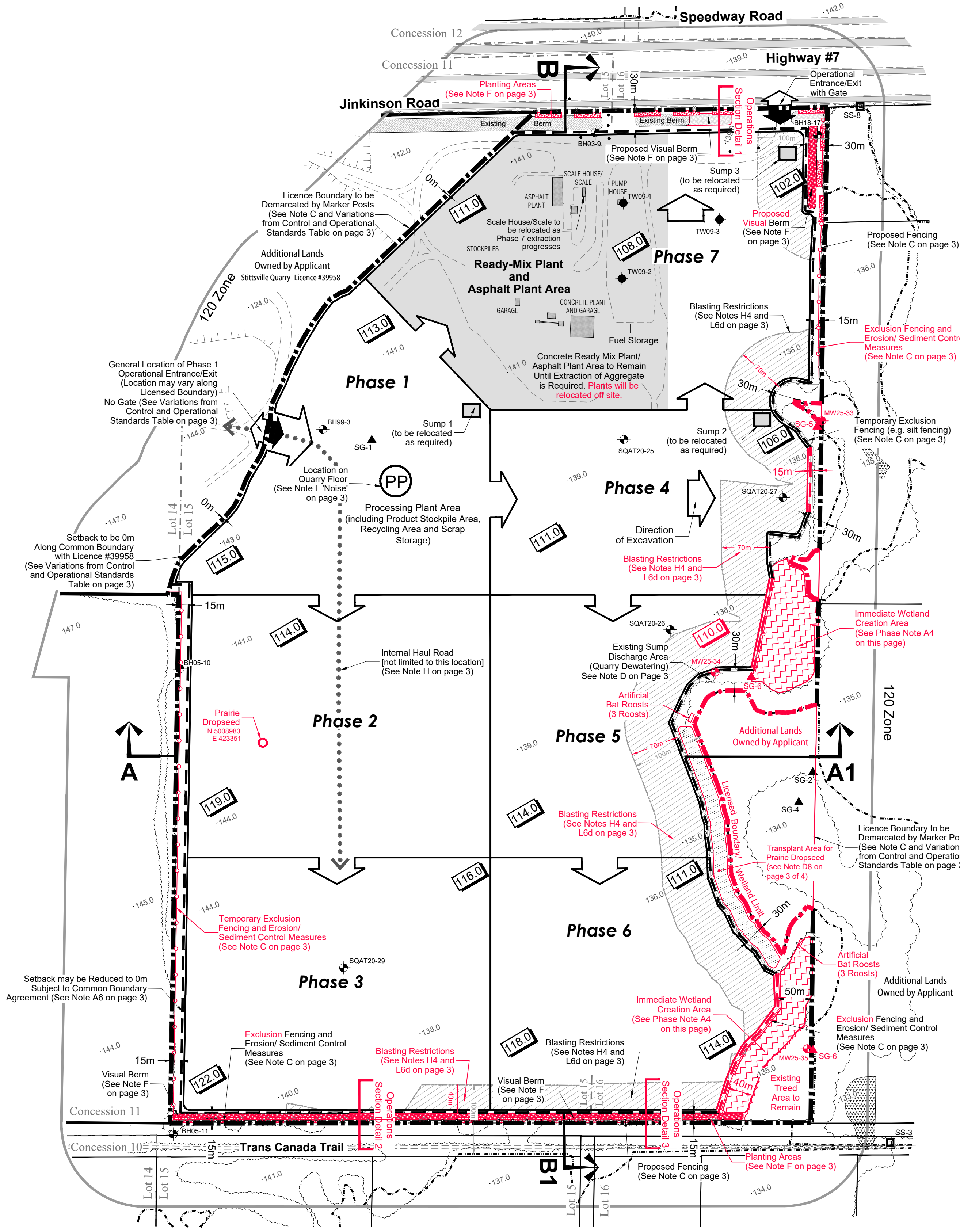
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Plan Scale 1:4,000 (Arch D)	Plot Scale 1:4 [1mm = 4 units] MODEL
SCALE 50 0 100 200 METRES	Drawn By D.G.S./GC Checked By N.D.
File Name	File No. 9137AI

## EXISTING FEATURES PLAN

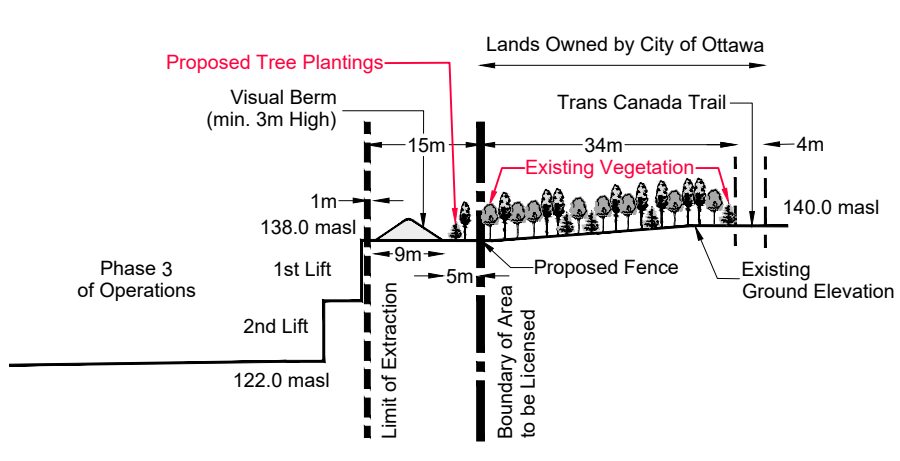
### 1 OF 5



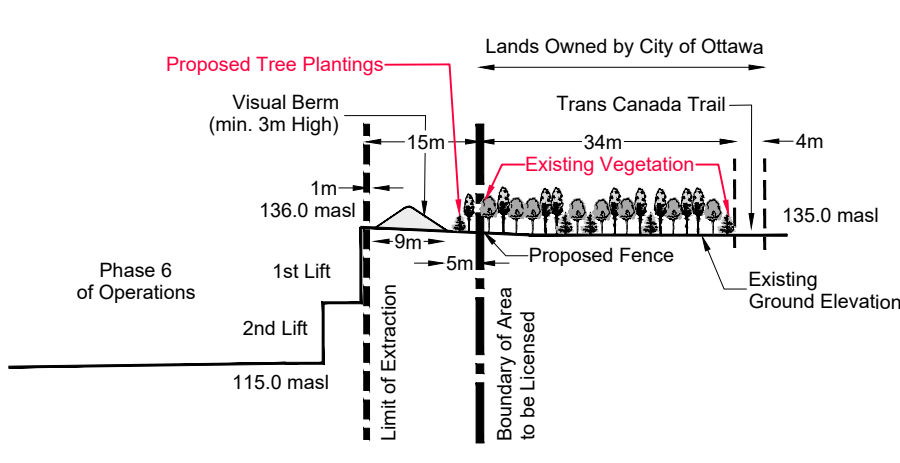
SEQUENCE OF OPERATIONS



Operations Section Detail 1 Scale: NTS



Operations Section Detail 2 Scale: NTS

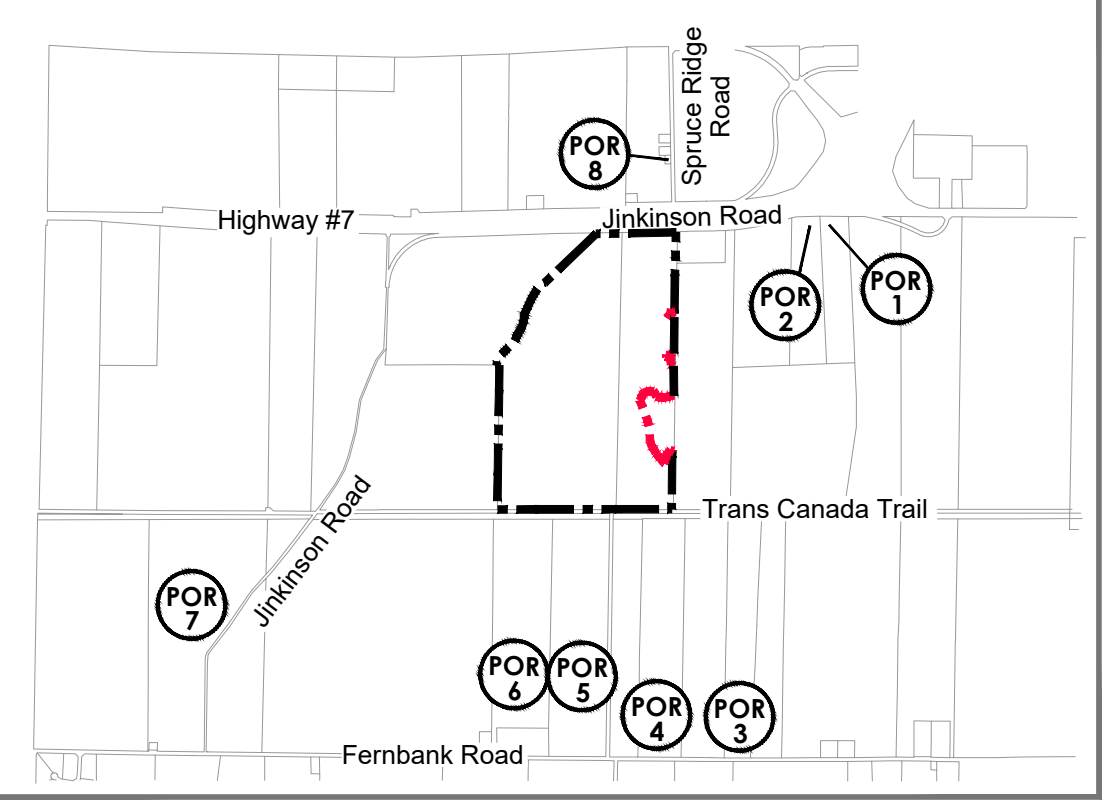


Operations Section Detail 3 Scale: NTS

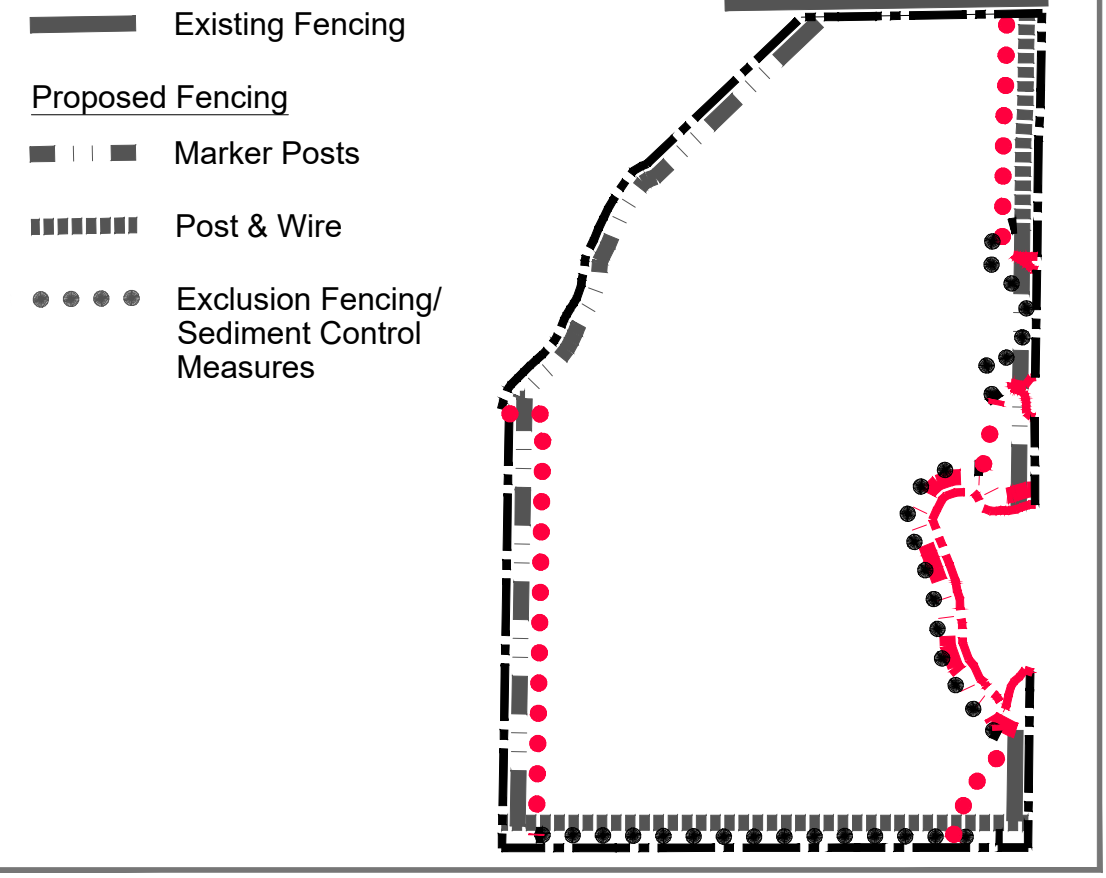
Phase Notes (to be read in conjunction with Progressive Rehabilitation Sequence on page 4 of 5):

- A. Phase 1
- Site preparation in Phase 1 to include: establishing fencing/marker posts around the licensed boundary prior to extraction (subject to overrides); temporary turtle exclusion fencing (e.g. silt fencing) shall be installed along the western, eastern and southern portions of the limit of extraction where it abuts natural areas prior to site clearing; removal of vegetation within 5m of limit of extraction where applicable; initial stripping of overburden/topsoil and construct visual berms along Jinkinson Road as shown on Sequence of Operations drawing. **Install artificial bat roosts prior to tree clearing.**
  - The following shall be planted within each identified planting area shown on Phases 3, 6 and 7 of the Sequence of Operations:  
A. Five 2-metre high trees and  
B. Five saplings  
Planted trees shall include White spruce, White pine, White cedar, Black cherry, Red oak, Bur oak and/or White birch. Trees shall be planted in the spring or fall, and prior to extraction occurring in Phase 1 of the site. Planted trees shall be monitored on an annual basis until established. Any planted trees that do not survive shall be replaced.
  - Continue with stripping of overburden as shown. Store any excess material in berms.
  - Strip wetland soils and place directly to Wetland Creation Areas as shown.
  - Locate quarry sump and sump outlet to capture and redistribute accumulated water.
  - Begin Phase 1 extraction in an easterly direction and to the elevations (maximum depth of extraction) as shown (see Note F on page 3).
  - The maximum depth of extraction in Phase 1 is 115.0 masl (west portion of Phase) to 111.0 masl (east portion of Phase) and extraction will occur in up to 3 lifts.
  - Processing for Phase 1 will initially occur in the existing Licence #39958 or when sufficient room is available in this site.
  - Progressive rehabilitation along the southwestern limit of this Phase (1st Lift) will be initiated once the extent of extraction has occurred in this area. Rehabilitation will consist of backfilling of the quarry face to the bench of the next lift/subsequent lifts (up to three lifts).
  - Prepare Phase 2 for extraction.
- B. Phase 2
- Prior to site activity in Phase 2, transplant Prairie Dropseed to the Goulbourn Wetland Complex buffer. See Note D8 on Page 4 of 5.
  - Strip overburden/topsoil. Store any excess material in berms in areas within the limit of extraction.
  - Commence extraction in a southerly direction and to the elevations (maximum depth of extraction) as shown.
  - The maximum depth of extraction in Phase 2 is 119.0 masl (southwest portion of Phase) to 113.0 masl (northeast portion of Phase).
  - Progressive rehabilitation along the west limit of this Phase (1st Lift) will be initiated once the extent of extraction has occurred in this area. Rehabilitation will consist of backfilling of the quarry face to the bench of the next lift.
  - Prepare Phase 3 for extraction.
- C. Phase 3
- Continue with stripping of overburden/topsoil following the direction of excavation. Store any excess material in berms.
  - Construct visual berm (Phase 3 and Phase 6 berms) along south boundary of property with stripplings.
  - Begin Phase 3 extraction in a southerly direction and to the elevations (maximum depth of extraction) as shown.
  - The maximum depth of extraction in Phase 3 is 122.0 masl (southwest portion of Phase) to 116.0 masl (northeast portion of Phase).
  - Initiate progressive rehabilitation along the west south limit of this Phase (1st Lift) once the extent of extraction has progressed to allow for side slope rehabilitation. Progressive rehabilitation will consist of backfilling of the quarry face to the bench of the next lift.
  - Within the area identified as 'Blasting Restrictions', blasts shall be designed to maintain water overpressure below 100kPa at the location of the closest fish habitat as per DFO guidelines (see Note L.6.d on page 3 of 5).
  - Continue with progressive rehabilitation in Phase 2.
  - Prepare Phase 4 for extraction.
- D. Phase 4
- Strip overburden/topsoil. Store any excess material in berms or use in progressive rehabilitation of previous Phase(s).
  - Commence extraction in an easterly direction and to the elevations (maximum depth of extraction) as shown.
  - The maximum depth of extraction in Phase 4 is 111.0 masl (west portion of Phase) to 106.0 masl (east portion of Phase) and extraction will occur in up to three lifts.

Receptor Locations (adapted from Freefield Ltd., 2023)



Fencing Detail (see Note C on page 3 of 5)



D. Phase 4 (cont'd)

- Within the area identified as 'Blasting Restrictions', blasts shall be designed to maintain water overpressure below 100kPa at the location of the closest fish habitat as per DFO guidelines (see Note L.6.d on page 3 of 5).
  - Progressive rehabilitation along the east limit of this Phase (1st Lift) will be initiated once the extent of extraction has occurred in this area. Rehabilitation will consist of backfilling of the quarry face to the bench of the next lift/subsequent lifts (up to three lifts).
  - Continue with progressive rehabilitation in Phase 3.
  - Sump may be relocated from Phase 1 to this Phase once sufficient room is available.
  - Prepare Phase 5 for extraction.
- E. Phase 5
- Strip overburden/topsoil. Store any excess material in berms or use in progressive rehabilitation of previous Phase(s).
  - The direction of extraction will be southerly.
  - The maximum depth of extraction is 114.0 masl in the southwest portion of the Phase to 109.0 masl in the northeast portion of the Phase.
  - Within the area identified as 'Blasting Restrictions', blasts shall be designed to maintain water overpressure below 100kPa at the location of the closest fish habitat as per DFO guidelines (see Note L.6.d on page 3 of 5).
  - Progressive rehabilitation along the east limit of this Phase (1st Lift) will be initiated once the extent of extraction has occurred in this area. Rehabilitation will consist of backfilling of the quarry face to the bench of the next lift.
  - Continue with progressive rehabilitation in Phase 4.
  - Prepare Phase 6 for extraction.
- F. Phase 6
- Strip overburden/topsoil. Store any excess material in berms or use in progressive rehabilitation of previous Phase(s).
  - The direction of extraction will be southerly.
  - The maximum depth of extraction is 118.0 masl in the southwest portion of the Phase to 111.0 masl in the northeast portion of the Phase.
  - Within the area identified as 'Blasting Restrictions', blasts shall be designed to maintain water overpressure below 100kPa at the location of the closest fish habitat as per DFO guidelines (see Note L.6.d on page 3 of 5).
  - Progressive rehabilitation along the east and south limit of this Phase (1st Lift) will be initiated once the extent of extraction has occurred in this area. Rehabilitation will consist of backfilling of the quarry face to the bench of the next lift.
  - Continue with progressive rehabilitation in Phase 5.
  - Prepare Phase 7 for extraction.
- G. Phase 7
- Initiate stripping of overburden/topsoil. Store any excess material in berms or use in progressive rehabilitation of previous Phase(s).
  - Buildings/Plants and associated infrastructure to be relocated as extraction progresses within Phase 7. Relocation will be off site.
  - The maximum depth of extraction in Phase 7 is 102.0 masl (east portion of Phase) to 111.0 masl (west portion of Phase) and extraction will occur in up to three lifts.
  - Within the area identified as 'Blasting Restrictions', blasts shall be designed to maintain water overpressure below 100kPa at the location of the closest fish habitat as per DFO guidelines (see Note L.6.d on page 3 of 5).
  - Sump may be relocated from Phase 4 to this Phase once sufficient room is available.
  - Continue with progressive rehabilitation in Phase 6.
- H. Not Shown on Sequence of Operations
- The concrete ready mix plant, asphalt plant and associated structures will remain on site until the encroachment of extraction in Phase 7 requires the removal of the plants.
  - Remove any equipment, scrap, haul roads and buildings on site.
  - Finalize rehabilitation of site (see Rehabilitation Plan on page 4 for details).

**Legal Description**  
PART OF LOTS 14, 15 and 16  
CONCESSION 11  
(geographic township of Goulbourn)  
CITY OF OTTAWA

**Legend**

	Boundary of Area to be Licensed		Limit of Excavation ALL SETBACKS ARE DRAWN TO SCALE AND SHOW LABELLED DISTANCES
	Existing Fence PAGE WIRE FENCE UNLESS OTHERWISE NOTED		Existing Licensed Boundary
	Building/Structure LOCATION AND USE FOR BUILDINGS ON-SITE AND WITHIN 120m ARE SHOWN ON THIS PAGE		Drainage Feature AS LABELLED
	Existing Spot Elevation METRES ABOVE SEA LEVEL		General Direction of Excavation (SEE NOTES ON THIS PAGE)
	Operational Access MAINTAINED BY A GATE WHICH WILL BE CLOSED WHEN PIT IS NOT IN OPERATION		Visual Berm SEE 'TYPICAL BERM DETAIL' AND NOTES ON THIS PAGE PAGE 3 OF 5
	Existing Vegetation		Proposed Fence 1.2m HIGH POST & WIRE FENCE UNLESS OTHERWISE NOTED
	Provincially Significant Wetland (WSP/ONTARIO GEOHUB)		Sediment/Erosion Control Measures
	Monitoring Well Locations Borehole Locations Surface Water or Effluent Monitor Locations Staff Gauge (WSP)		Planting Areas SEE PHASE NOTE A10 FOR DETAILS
	Immediate Wetland Creation Areas SEE PHASE NOTES FOR DETAILS		Proposed Spot Elevation QUARRY FLOOR (METRES ABOVE SEA LEVEL) BOTTOM OF BOBCAYGEON FORMATION
	Existing Berm		Internal Haul Road LOCATION TO VARY AS OPERATIONS PROGRESS
	Potential Fish Spawning Habitat (WSP)		Cross Sections SEE PAGE 5 OF 5 FOR EXISTING AND REHABILITATED CROSS SECTIONS
	Blasting Restrictions SEE NOTES ON PAGE 3 OF 5 (EXPLOTECH)		A1

**Site Plan Amendments**

No.	Date	Description	By

**MNR Approval Stamp**

**Stamp**

**Applicant**

**TOMLINSON**

R. W. Tomlinson Limited  
100 CitiGate Drive, Ottawa Ontario, K2J 6K7  
Tel: (613) 822-1867 Fax: (613) 822-6844

Rob Pierce  
R.W. Tomlinson Limited  
Vice President Planning and Development

**Project**

**Stittsville 2 Quarry**

ARA Licence Reference No.	Pre-approval review: Revs to Immediate Wetland Areas (AOO) - Nov. 2025 Revs as per Comments from Agencies - Sept. 2025 Revs as per City Comments - July 2024 Revs as per City Comments - April 2024 For Application Submission - November 2023
Plan Scale 1:4,000 (Arch D)	Plot Scale 1:4 [1mm = 4 units] MODEL
Drawn By D.G.S./GC	File No. 9137AI
Checked By N.D.	

**OPERATIONAL PLAN**

**2 OF 5**

K:\9137AI-Tomlinson-Stittsville Quarry 2\Site Plans November 2025\Stittsville2 Operplan2of5 November2025.dwg



A. General

1. This site plan is prepared under the Aggregate Resources Act for a Class A Licence, Quarry Below Water. The notes and drawing on this page reflect the *Aggregate resources of Ontario: Site plan standards (August 2020)*, specifically Operations for all sites (Numbers 33-56 in the standards).

2. Area Calculations:

- Licence Area: **117.1 hectares (289 acres)** Limit of Extraction: **106.2 hectares (262 acres)**
3. No more than 3,000,000 tonnes of aggregate shall be removed from this site in any calendar year. Furthermore, if aggregate is removed from the site of Licence #39958 in the same calendar year as material is removed from this licence, no more than 3,000,000 tonnes of aggregate shall be removed from the two sites combined in the calendar year.
4. An office/scale house and scale may be located on the site as shown on the Sequence of Operations drawing on page 2 of 5.
5. The elevation of the on-site groundwater table ranges from 140.5 masl in the western portion of the site to 134.5 masl in the eastern portion of the site. The existing water table elevations are shown on each cross section on page 5 of 5.
6. Setbacks will be as shown and labelled on the Sequence of Operations Diagram (page 2 of 5) and on the Existing Features Plan (page 1 of 5). The 15m setback adjacent to Licence #4189 may be reduced to 0m subject to a common boundary agreement with the adjacent licensee. Prior to reducing the setback, the common boundary agreement and amended site plan shall be provided to MNRF. This change will not be considered a major amendment.
7. Source Water Protection: The site is located in the Rideau Valley Source Water Protection Area. The site is not mapped as being located in a Wellhead Protection Area (WHPA), Significant Groundwater Recharge Area and is located within a Highly Vulnerable Aquifer Area. Mitigation measures are outlined in the Hydrogeology notes under Section L Report Recommendations.

B. Hours of Operation

1. The ready-mix concrete plant and asphalt plant operations may occur on a 24-hour basis (24 hours) with limited operations permitted during the evening and nighttime period (7 pm to 7 am). Quarry operations are as follows: rock drill (7am-7pm); portable crusher and screening plant (24 hours); loaders (24 hours); loading and shipping of product for off site delivery (24 hours). See also Section L 'Noise' for further details.

C. Site Access and Fencing

1. The site shall be accessed through the existing operational entrance/exit which is located along the north boundary of the property off Jinkinson Road. This entrance/exit is gated. Other points of access along the common boundary with adjacent Licence #39958 will be utilized. Internal haul routes and access points to Licence #39958 may be relocated as needed.
2. The north boundary of the site along Jinkinson Road is fenced. The south boundary of the site will be fenced. Portions of the east licence boundary within the existing wetland/woodlot and the common boundary with adjacent Licence #39958 will not be fenced (see Note M 'Variations from Control and Operation Standards'). Where there is no fencing, 1.2m marker posts will be installed that are visible from one to the other.
3. Turtle exclusion fencing and soil and erosion control measures are described in Note L 'Natural Environment'.

D. Drainage

1. Drainage of undisturbed areas will continue and be in the directions shown on the Existing Features drawing on page 1 of 5. Dewatering will occur via discharge from sump to the location(s) along the eastern portion of the site as shown on the Sequence of Operations drawing.

E. Site Preparation

1. Prior to site preparation, a Spills Contingency Plan shall be developed to address any potential spills from equipment on-site [O.Reg 244/ 97 Section 0.12 (3) 2].
2. Timber resources will be salvaged for use as saw logs, fence posts and fuel wood where appropriate. Non-merchantable timber, stumps and brush may be mulched for use in progressive rehabilitation. Excess material not required for uses mentioned above will be burned (with applicable permits). **Also see Note L2 Natural Environment regarding timing of tree clearing.** Topsoil and overburden shall be stripped and stored separately in accordance with the Sequence of Operations diagram and associated notes on page 3 of 5.
3. Excess topsoil and overburden not required for immediate use in the construction of visual berms or rehabilitation, may be temporarily stockpiled inside the extraction area. Topsoil and overburden stockpiles shall be located within the limit of excavation and remain a minimum of 30 metres from the licence boundary (subject to O.Reg 244/ 97 Section 0.13 (1) 13i). Stockpiles will not exceed 20m in height above the original ground level. **Any stockpile to be stored for longer than 1 year will be vegetated to control erosion. If planting occurs, only locally sourced native plantings/seed mixture will be used to help avoid invasive species.**
4. Wetland soils from Phase 1 wetland area will be stripped and placed directly in the Immediate Wetland Creation Areas (see page 2 of 3 for locations).
5. Temporary topsoil and overburden stockpiles which remain for more than one year shall have their slopes vegetated to control erosion. Seeding shall not be required if these stockpiles have vegetated naturally in the first year.
6. Silt fences will be properly installed and maintained as required. (see also 'Fencing Detail' on page 2 of 5 for further details).

F. Berms and Screening

1. Visual berms (**minimum 3m high**) shall be constructed at the the frontage of the site along Jinkinson Road as a continuation of the berms already in place and along the Trans Canada Trail (see Phase Notes on page 2 of 5 for details).
2. Optional storage berms may be located **on the quarry floor**.
3. See 'Typical Visual Berm/ Tree Screen Detail' on page 2 of 5 for details relating to berm construction and will be vegetated and maintained to control erosion using a low maintenance grass/legume seed mixture (e.g. MTO Seed Mix) composed of Creeping Red Fescue, Perennial Ryegrass, Kentucky Bluegrass and White Clover. Temporary erosion control will be implemented as required.
4. Existing vegetation within the setbacks shall be maintained to the extent possible where any visual berms are to be located.
5. **Planting Areas shall be located along the Jinkinson Road and Trans Canada Trail frontages to augment the existing and proposed visual berms. Within each planting area, five 2-metre high trees and five saplings shall be planted using a mix of White spruce, White pine, White cedar, Black cherry, Red oak, Bur oak and White birch. Trees shall be planted in the spring or fall, and prior to extraction occurring in Phase 1. Planted trees shall be monitored on an annual basis until established. Any planted trees that do not survive shall be replaced.**
6. **To ensure protection of City-owned trees on adjacent lands, the mitigation measures outlined in the Tree Conservation Report (Cambium, June 2024) shall be implemented.**

G. Extraction Sequence

1. The operational plan depicts a schematic operations sequence for this property. Phases do not represent any specific or equal time period. The direction of extraction will be in accordance with the Sequence of Operations diagram shown on page 2 of 5. All extraction, processing and transportation equipment operating within these Phases shall comply with the restrictions identified in Note L 'Noise'.
2. Rehabilitation will be progressive and proceed as limits of extraction (area and depth) are reached. Any deviations from the operations sequence shown (extraction, stripping and rehabilitation areas) will require the approval of MNR.
3. See Phase Notes on page 2 of 5 for details.

H. Extraction Details

1. The maximum depth of extraction is as shown as spot elevations and extraction will occur in up to 3 lifts through the seven phases as shown on the Sequence of Operations Diagram on page 2 of 5 and in accordance with the Ministry of Labour requirements. The maximum lift height shall be 13m. The proposed quarry floor will range in elevation from 102 to 122 masl (18 m to 37 m below the existing ground surface).
2. Aggregate stockpiles will be located on the active quarry floor and will move throughout the life of the operations of the quarry. Stockpiles will be a maximum of 20m high and will not be located within 30m of the licensed boundary, except where adjacent to Licences #39958 and #4149.
3. Internal haul road locations will vary as extraction progresses.
4. Blasting will take place up to 3 times per week. No blasting shall occur on a holiday, or between 6pm and 8am.

I. Equipment and Processing

1. The equipment used on site for extraction and aggregate processing may include:
- Extraction and Aggregate Processing - Rock Drill, Stationary Crushing Plant, Loaders, Excavators, Haulage Trucks, Highway Trucks.
  - Asphalt Plant - Mixer, Screen, Conveyors, Loader, Highway Trucks
  - Ready-Mix Plant - Loader, Haulage Trucks, Highway Trucks, Conveyors
- (there is an existing Asphalt Plant and Ready-Mix Plant on-site and will continue to be used).

2. Processing equipment shall remain a minimum of 30 metres from the licence boundary (except where the licence boundary abuts adjacent licences - see Section M 'Variations from Control and Operation Standards').
3. All processing equipment is subject to applicable permitting under MECP Environmental Compliance Approvals.

J. Fuel Storage

1. Fuel or associated products may be stored on site. See Sequence of Operations drawing on page 2 of 5 for location. The licensee or permittee shall ensure that fuel storage tanks are installed and maintained in accordance with the *Technical Standards and Safety Act, 2000* [O.Reg 244/ 97 Section 0.12 (3) 1].

K. Scrap and Recycling

1. Temporary scrap storage will be located within the processing plant area. Initially this storage area will be in the existing Licence #39958, but will be located on site once the processing plant has been relocated into Phase 1. Scrap will only include materials derived from the operation of the pit such as scrap metal or lumber, discarded machinery and equipment. Scrap will not be located within 30m of any body of water or within 30m of the boundary of the site, subject to where there is a common boundary with the adjacent Licence #39958 [O.Reg 244/ 97 Section 0.13 (1) 24/25]. All scrap will be removed on an ongoing basis. The property will be kept in an orderly condition.
2. **Recycling of concrete and asphalt will be permitted on this site subject to the following:**
- Recyclable asphalt materials will not be stockpiled within:**
    - 30m of any water body or man-made pond; or
    - 2 m of the surface of the established water table.
  - Any rebar and other structural metal must be removed from the recycled material during processing and placed in a designated scrap pile on site which will be removed on an on-going basis.**
  - Removal of recycled aggregate is to be ongoing.**
  - Recycling activities shall occur on site and will be in close proximity to the processing plant.**
  - Recycling activities shall remain accessory to the quarry operation and once extraction ceases, recycling activities will be no longer permitted.**
  - Recycling activities shall not interfere with the operational phases of the site or rehabilitation of the site** [O.Reg 244/ 97 Section 0.13 (1) 32]

L. Report Recommendations

1. **Noise: "Acoustic Assessment Report for the Proposed Stittsville II Quarry" October 30, 2023**

(Source: Freefield Ltd.)

a. Quarry Operations

- The operation of a standard hydraulic rock drill may take place only during the daytime period (07:00 - 19:00), anywhere in the extraction, area above or below grade.
- The operation of the portable crushing and screening plant (crusher) may take place on a twenty-four-hour basis (24-hour) and shall comply with the following:
  - The crusher is to be located on the quarry floor, one or more lifts down, a minimum 10 m below grade.
- The operation of the loaders may take place on a twenty-four-hour basis (24-hour), anywhere in the extraction area, above or below grade, and shall comply with the following:
  - When operating during the daytime period (07:00 - 19:00):
    - A maximum of three (3) loaders may be in operation concurrently carrying out extraction, loading and stockpiling operations.
  - When operating during the evening or nighttime period (19:00 - 07:00):
    - A maximum of two (2) loaders may be in operation concurrently carrying out extraction, loading and stockpiling operations.
- The loading and shipping of product using trucks may take place on a twenty-four-hour basis (24-hour) and shall comply with the following:
  - When operating on-site, trucks shall not exceed 20 km/h and shall not use compression braking (Jake Brakes).

b. Asphalt Plant

- The operation of the asphalt plant and associated equipment, may take place on a twenty-four-hour basis (24-hour) and shall comply with the following:
    - The asphalt plant is to remain in its existing location shown on Figure 2 and 14 or relocated to the alternative location shown on Figure 9.
    - The dust silo blower (source: AP\_Baghouse\_Fan) is to be fitted with air intake silencer, spec: Stoddard F64-5 or similar, constructed of minimum 16-gauge weather resistant metal and shall have a high transmission loss casing. The minimum dynamic insertion loss of the silencer is to meet minimum attenuation requirements noted in Table 7. The maximum outdoor sound power of the dust silo blower, at the point of emissions into the atmosphere, after installation of the silencer, is not to exceed the level listed in Table 2.
  - The operation of the loader may take place on a twenty-four-hour basis (24-hour) and shall comply with the following:
    - During the daytime, evening and nighttime period (24-hour) a maximum of one loader may be in operation at the asphalt plant.
  - The loading and shipping of product using trucks may take place on a twenty-four-hour basis (24-hour) and shall comply with the following:
    - When operating on-site, trucks shall not exceed 20 km/h and shall not use compression braking (Jake Brakes).
- c. **Ready Mix Concrete Plant Operations:**
- The ready-mix concrete plant may operate on a twenty-four-hour basis (24-hour) and shall comply with the following:
    - The ready-mix concrete plant is to remain in its existing location shown on Figure 9.
  - The operation of the loader may take place on a twenty-four-hour basis (24-hour) and shall comply with the following:
    - During the daytime, evening and nighttime period (24-hour) a maximum of one loader may be in operation at the ready-mix concrete plant.
  - The loading and shipping of product using trucks may take place on a twenty-four-hour basis (24-hour) and shall comply with the following:
    - When operating on-site, trucks shall not exceed 20 km/h and shall not use compression braking (Jake Brakes).
  - Testing and routine maintenance operations of the emergency generator shall take place only during the daytime period (07:00 - 19:00). The existing silencer installed on the standby generator exhaust is to be maintained.

d. Portable Construction Equipment

- Portable construction equipment used for site preparation (e.g. land clearing and construction of berms) and rehabilitation shall comply with MECP Publication NPC-115, Construction Equipment, August 1978. (This publication gives noise standards to be met by construction equipment in Ontario.) Site preparation and rehabilitation activities shall take place only during daytime hours (07:00 - 19:00).
- New Process**
  - If a new process is introduced to the site, or the layout of the existing asphalt plant or existing ready-mix concrete plant is altered, then this new or modified process shall be assessed by a qualified acoustical consultant prior to commissioning. Noise mitigation measures shall be reviewed, and altered, if necessary, to ensure that MECP sound level limits are met at all points of reception.

2. **Natural Environment: "Natural Environment Report and Environmental Impact Study, Proposed Stittsville 2 Quarry" October 2, 2023 (Source: WSP) and "Natural Environment Report and Environmental Impact Study, Proposed Stittsville 2 Quarry" April 10, 2024 (Source: Cambium Inc.)**

- Establish a 15 m setback along the south boundary of the Site, a 0-15 m setback along the eastern boundary of the Site except where a 30 m setback has been applied to the Goulbourn Wetland Complex PSW, and a 30m setback along Jinkinson Road. These setbacks are to be clearly demarcated and respected. **Wetland setbacks are to be implemented on the ground under the direction of a certified wetland evaluator.** Existing natural vegetation communities will be retained within the 30 m wetland setbacks and all other portions of the eastern and southern setbacks where forests occur.
- Prairie dropseed plants on the Site shall be moved to the Goulbourn Wetland Complex PSW buffer prior to site preparation. **See Rehabilitation Plan and Note D8 on page 4 of 5.**
- Implement sediment and erosion control measures along the limit of disturbance prior to Site clearing.
- No clearing of vegetation **including logging, grubbing and stump removal** shall occur within the core breeding bird season (**March 31 – October 1**) unless a nesting survey has been completed by a qualified biologist within 24 hours of the clearing, and no active nests were observed.
- No tree clearing (**including logging, grubbing and stump removal**) shall occur within the active season for bats (**March 31 - October 1**).
- To mitigate any potential impacts from blasting, blasting shall be completed in accordance with DFO standards as outlined in Explotech (2023).
- To mitigate impacts to City owned trees, mitigation measures described in the TCR (Cambium 2024) shall be implemented.**
- Prepare an Information Gathering Form for eastern whip-poor-will and Blanding's turtle for submission to the MECP to initiate authorizations under the ESA.**

- To mitigate the potential for turtles, especially Blanding's turtle, to be harmed on the Site during extraction, the following mitigation shall be undertaken:
  - **Encounter Protocol:** The protocol shall include information on how to identify Blanding's turtle, how to protect a nest, how to report sightings to the NHIC, and instructions on what to do in the event that a turtle or nest is found on-Site.
  - All on-site staff shall be familiar with and trained on the components of the Encounter Protocol described above.
  - If Blanding's turtle is identified on the Site, all work shall stop and the species shall be protected from harm. MECP shall be notified immediately to seek guidance on ways to avoid impacts under the ESA prior to resuming work.
  - **A turtle rescue in the Southern Wetland will be completed after the Site has been fenced with turtle exclusion fencing. The rescue will be completed only if water is present in the Southern Wetland at that time and will be completed in consultation with MECP to ensure any required permits are in place, and timing is appropriate.**
  - Fencing shall be installed along the eastern and southern boundaries of the extraction limit, and along the western boundary of extraction where adjacent to natural areas to deter turtles from entering the Site (see **Fencing Detail, page 2 of 5**). Exclusion fencing should be designed and installed according to MNRF recommendations (MNRF 2013b). **This fencing will be installed prior to April 1 in the year that site preparation occurs and remain in place for the duration of the operation lifespan of the quarry. Designated staff from the licensee will inspect the permanent fencing once a month throughout the turtle active season (between April 15 and October 15 each year). Any deficiencies will be addressed immediately.**
  - Fencing along the western boundary will be temporary until such time as the adjacent lands approved for aggregate extraction are developed.
- Six (6) artificial bat roosts (two groupings of three roosts each) will be placed in the setback outside the license boundary along the eastern edge of the Site, prior to clearing.
- An Awareness Package, SAR Encounter Protocol and SAR Training Program shall be prepared that lists the SAR that may be present on the Site or in the local landscape, and identify what to do if one is observed on the Site. The Awareness Package shall include:
  - Information / training on identifying SAR.
  - What to do if a SAR is observed (moving, injured, dead or nesting).
  - How to protect a turtle or bird nest.
  - Information on how to report a SAR sighting to the NHIC.
  - Instructions that if a SAR is found on the Site, all work must stop and the species shall be protected from harm. MECP shall be notified immediately to seek guidance on ways to avoid impacts under the ESA prior to resuming work.
- Undertake rehabilitation as outlined in the rehabilitation plan.
- Archaeology: "Stage 1 Archaeological Assessment of Proposed Quarry Site on Lots 14 and 15, Concession XI Goulbourn Township, Regional Municipality of Ottawa, Carleton" November 29, 1999 (Heritage Quest Inc.) and "Stage 1 Archaeological Assessment: Stittsville Quarry 2 Part Lots 15 and 16, Concession 11, Geographic Township of Goulbourn, Carleton County, City of Ottawa, Ontario" January 2023 (Source: Matrix Heritage Inc.)**
  - Based on the results of this investigation it is recommended that: No further archaeological study is required for the subject property as delineated in Map 1 of report.
- Hydrogeology: "Level 1 and Level 2 Water Report " October 2023 (Source: WSP)**

A comprehensive complaints response program has been developed for the purpose of responding to well interference complaints from local water supply well users. Each complaint will be dealt with on a case-by-case basis in accordance with the response program outlined in Section 89 of the Report.

The groundwater and surface water monitoring programs defined on the existing PTTW and the ECA for the Stittsville Quarry (Licence #39958) shall be continued during the development of the Stittsville 2 Quarry, except where an existing monitoring component will be removed as the quarry is developed (e.g. biological monitoring program). The following additional components shall be added to the existing monitoring programs:

  - Monthly Groundwater Level monitoring (during Operational periods) in monitoring wells BH05-10A, BH05-10B, BH05-10C, BH05-11, **BH05-12A, BH24-32A, BH24-32B, BH24-32C, BH05-12B\*, BH05-12C\*,** SQAT20-25, SQAT20-26, SQAT20-27 and SQAT20-29. Monitoring frequency reverts to quarterly during non-operational periods at the Stittsville and Stittsville 2 Quarries. **"Monitoring wells installed in BH05-12 shall either be repaired or replaced prior to operations commencing at the Stittsville 2 Quarry."**
  - Monthly staff gauge, **and** continuous surface water level measurements **and monthly spot flow measurements** (during ice-free conditions) at **s** the background station upstream of the proposed quarry discharge for Stittsville 2 Quarry (i.e., SS-8), **at the convergence of the proposed quarry discharge and the Goulbourn Wetland Complex (e.g. SG-6 but subject to changes during operational conditions),** at the rail trail (i.e., SS-3), and at Fernbank Road (i.e., SW-A).
  - Water quality sampling at the above locations, as required by the ECA.
  - Monthly staff gauge measurements, monthly flow monitoring and continuous surface water level measurements (during ice-free conditions) of the quarry discharge at the on-site culvert connecting flow from the western wetland to the Goulbourn Wetland Complex shall be recorded until such time as a water level-discharge relationship has been established at the culvert. **Once the water level-discharge relationship has been established at the culvert, subsequent monitoring shall include monthly staff gauge measurements and continuous surface water level measurements (during ice-free conditions) and flow shall be calculated using the water level-discharge relationship.** **Once the culvert has been removed through progressive quarry development and discharge from the quarry is located closer to the Goulbourn Wetland Complex, quarry discharge flow monitoring shall be recorded in the quarry sump discharge pipe.**
  - Monthly water level measurements shall be recorded at monitoring wells BH25-33, BH25-34 and BH25-35 and staff gauges SG-5, SG-6 and SG-7 located adjacent to the Goulbourn Wetland Complex.

An annual report shall continue to be provided that provides an assessment and interpretation of the groundwater level data that is collected in accordance with the monitoring program defined on the amended PTTW.
- Maximum Predicted Water Table Report: "Proposed Stittsville 2 Quarry" October 25, 2023 (Source: WSP)**
  - Based on the available groundwater elevation data, the maximum predicted water table was estimated using the data collected from 2020 to 2022 at the shallow monitoring wells (99-1, BH99-3D, BH03-9C, BH05-10C, BH05-11, BH05-13C, BH13-16D, BH18-17D, SQAT20-25, SQAT20-26, SQAT20-27 and SQAT20-29). The data from December 13, 2021 was used to estimate the maximum predicted groundwater table since water levels in the shallow monitoring wells was generally higher during this session as compared to the other sessions. The water table generally slopes down from the western side of the site at BH99-3D (140.5 metres asl) to the eastern side of the site at SQAT20-27 (134.5 metres asl).
  - Blasting: "Blast Impact Analysis" October 26, 2023 (Explotech Engineering Ltd.)**
    - All blasts shall be monitored for both ground vibration and overpressure at the closest privately owned sensitive receptors adjacent the site, or closer, with a minimum of two (2) instruments – one installed in front of the blast and one installed behind the blast.
    - Blasts shall be designed to maintain vibrations at the TC Energy pipeline below 50mm/s or any such document, regulation or corporate policy in effect at the time. When vibration calculations suggest vibrations at the pipeline may exceed 35mm/s, the pipeline shall be monitored for ground vibration.
    - Blasts shall be designed to maintain vibrations at the Enbridge pipeline below 50mm/s or any such document, regulation or corporate policy in effect at the time. When vibration calculations suggest vibrations at the pipeline may exceed 35mm/s, the pipeline shall be monitored for ground vibration.
    - Blasts shall be designed to maintain water overpressure below 100kPa at the location of the closest fish habitat as per DFO guidelines. While blasting encroaches within 100m of the fish habitat, water overpressure monitoring will be conducted. The results will be reviewed by a qualified engineering firm and confirm compliance with the 100kPa guideline limit, and determine whether additional hydrophone monitoring is required.
    - Blasts shall be designed to maintain vibrations below 13mm/s at the location of the closest identified active spawning bed as per DFO guidelines. When blasting during active spawning season (March 15 to July 15), a minimum of one supplemental vibration monitor shall be installed on the shoreline closest to the spawning bed to confirm the vibration levels.
    - The guideline limits for vibration and water overpressure shall adhere to standards as outlined in the Guidelines For the Use of Explosives In or Near Canadian Fisheries Waters (1998) or any such document, regulation or guideline which supersedes this standard.
    - Blasts shall be designed to maintain vibrations at the closest non-sensitive receptors below 50mm/s. When vibration calculations suggest vibrations may exceed 35mm/s, the buildings shall be monitored for ground vibration.
    - The guideline limits for vibration and overpressure shall adhere to standards as outlined in the MECP Model Municipal Noise Control By-law publication NPC 119 (1978) or any such document, regulation or guideline which supersedes this standard.
    - In the event of an exceedance of NPC 119 limits or any such document, regulation or guideline which supersedes this standard, blast designs and protocols shall be reviewed prior to any subsequent blasts and revised accordingly in order to return the operations to compliant levels.
    - Orientation of the aggregate extraction operation and will be designed and maintained so that the direction of the overpressure propagation will be away from structures as much as possible.
    - Blast designs shall be continually reviewed with respect to fragmentation, ground vibration and overpressure. Blast designs shall be modified as required to ensure compliance with current applicable guidelines and regulations.
    - Blasting procedures such as drilling and loading shall be reviewed on a yearly basis and modified as required to ensure compliance with industry standards.
    - Detailed blast records shall be maintained in accordance with current industry best practices.

7. **"Stittsville Quarry Expansion, Goulbourn Wetland Complex Provincially Significant Wetland, Ottawa-Implementation of Measures to Avoid and Mitigate the Potential for Prohibited Effects to Fish and Fish Habitat" November 12, 2023 (Source: Fisheries and Oceans Canada)**

- Limit impacts on riparian vegetation to those approved for the work, undertaking or activity:
  - Limit access to banks or areas adjacent to waterbodies;
  - Prune or top the vegetation instead of grubbing/uprooting;
  - Limit grubbing on watercourse banks to the area required for the footprint of works, undertaking or activity;
  - Construct access points and approaches perpendicular to the watercourse or waterbody;
  - Remove vegetation selectively and in phases; and,
  - Re-vegetate the disturbed area with native species suitable for the site.
- Operate machinery in a manner that minimizes disturbance to the watercourse bed and banks
- Develop and implement a Sediment Control Plan to minimize sedimentation of the waterbody during all phases of the work, undertaking or activity:
  - Schedule work to avoid wet, windy and rainy periods (and heed weather advisories);
  - Regularly inspect and maintain the erosion and sediment control measures and structures during all phases of project;
  - Use biodegradable sediment control materials whenever possible;
  - Remove all exposed non-biodegradable sediment control materials once site has been stabilized;
  - Operate machinery on land, or from barges;
  - Use methods to prevent substrate compaction (e.g., swamp mats, pads);
  - Monitor the waterbody to observe signs of sedimentation during all phases of the work, undertaking or activity and take corrective action;
  - Dispose and stabilize all dredged material above high water mark of nearby waterbodies to prevent entry in water; and,
  - Use only clean materials
- Develop and immediately implement a response plan to prevent deleterious substances from entering water body:
  - Stop works, undertakings and activities in the event of a spill of a deleterious substance;
  - Immediately report any spills (e.g., sewage, oil, fuel or other deleterious material), whether near or directly into a waterbody;
  - Keep an emergency spill kit on site during the works, undertakings and activities;
  - Contain any water with deleterious substances;
  - Ensure clean-up measures are suitably applied so as not to result in further alteration of the bed and/or banks of the waterbody;
  - Clean-up and appropriately dispose of the sediment-laden water and water contaminated with deleterious substances;
  - Maintain all machinery on site in a clean condition and free of fluid leaks;
  - Wash, refuel and service machinery and store fuel and other materials for the machinery in such a way as to prevent any deleterious substances from entering the water;
  - Dispose of all waste materials (e.g., construction, demolition, commercial logging) above the ordinary high water mark to prevent entry into the waterbody; and,
  - Plan activities near water such that materials such as paint, primers, blasting abrasives, rust solvents, degreasers, grout, poured concrete or other chemicals do not enter the waterbody.
- Aquatic invasive species are introduced and spread through transporting water, sands, and sediments and using contaminated construction equipment. To prevent the spread of aquatic invasive species during construction in aquatic environments:
  - Ensure all equipment arrives on site clean and free of invasive species;
  - Clean, drain, and dry any equipment used in the water; and,
  - Never move organisms or water from one body of water to another

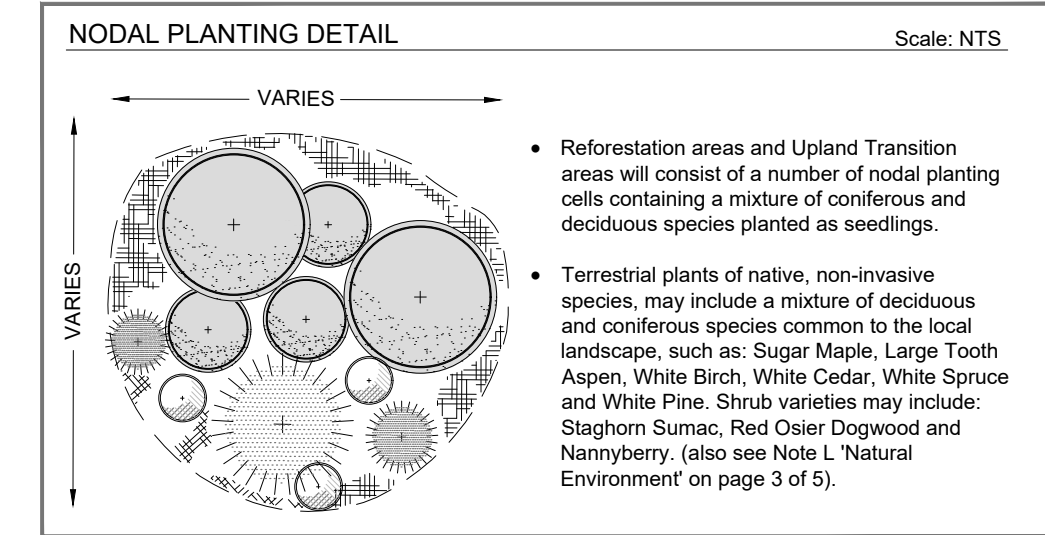
M. Variations from Control and Operation Standards

No.	O.Reg 244/97 Section 9.13	Variation	Rationale
1	(1)10.i	0m excavation setback along common boundary with existing quarry (Licence #39958).	Adjacent property to the northwest is owned and operated by Tomlinson.
2	(1)13.i	Overburden materials may be stored within 30m of licence boundary, next to adjacent Licences #39958 and #4149. Stockpiling of aggregate, topsoil, and operation of portable plant may occur within 30m of common boundary with existing Licence #39958	Adjacent properties to the west are licensed quarries.
3	(1)16	Berms may be located within 3m of the boundary of adjacent Licence #39958.	Adjacent property to the west is a licensed quarry owned and operated by Tomlinson.
4	(1)18	Overburden material may be used to rehabilitate areas in the existing Licence #39958.	Adjacent property to the west is a licensed quarry owned and operated by Tomlinson.
5	(3)(a)	Fencing is not required along a portion of the eastern boundary that runs through Provincially Significant Wetlands. Fencing along the northwest boundary adjacent to Licence #39958 is not required.	These boundaries will be demarcated by 1.2m high marker posts that are visible from one to the other. Adjacent property to the northwest is a licensed quarry owned and operated by Tomlinson. If conditions in or around the licensed property change or if licensed site is surrendered, a 1.2m high fence will be installed.

Site Plan Amendments			
No.	Date	Description	By
<div><div><div>PLANNING URBAN DESIGN &amp; LANDSCAPE ARCHITECTURE</div></div><div>200-540 BINGEMANS CENTRE DR. KITCHENER, ON. N2B 3K7   P: 519-576.3650   WWW.MHBCPLAN.COM</div></div>			
MNR Approval Stamp		Stamp	
			
Applicant			
<div><div><div>R. W. Tomlinson Limited 100 CitiGate Drive, Ottawa Ontario, K2J 6K7 Tel: (613) 822-1867 Fax: (613) 822-6844</div></div><div><div>Rob Pierce R.W. Tomlinson Limited Vice President Planning and Development</div></div></div>			

Project	
ARA Licence Reference No.	
Pre-approval review: <b>Revs to Immediate Wetland Areas (AOO) - Nov. 2025</b> <b>Revs as per Comments from Agencies - Sept. 2025</b> <b>Revs as per City Comments - July 2024</b> <b>Revs as per City Comments - April 2024</b> <b>For Application Submission - November 2023</b>	
Plan Scale: NTS	
Plot Scale 1:4 [1mm = 4 units] MODEL	
Drawn By D.G.S.	File No.
Checked By N.D.	9137W
File Name	
Drawing No.	
Stittsville 2 Quarry	
3 OF 5	
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1. No buildings or structures will remain on site.
2. An internal haul road will remain across the northern portion of the potential future development area to connect with ARA Licence #39958. There will be an access into the site as shown on the Rehabilitation Plan.
3. The post-extraction ground water table, is as shown on pages 1, 4 and 5 of 5 as per hydrogeological/ hydrological assessment.

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